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1C SERIES Smart thermostat BLISS2



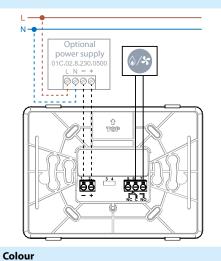
IC.B1 BLISS2

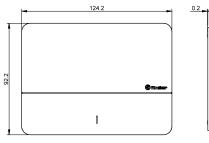
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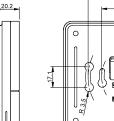
10 SERIES

Smart thermostat BLISS2

- Remote management via the APP (Android or iOS) thanks to the Wi-Fi Gateway2, 1Y.GU.005.1
- Without internet connection, the Bliss2 can be set up via Gateway using the Bluetooth communication
- Stunning design LED matrix display
- Touch keys
- 3x batteries, type AAA (estimated electrical life of 1.5 years)
- Timed manual operation from 1 hour to 99 hours, or permanent mode
- Summer/winter function
- Temperature setting +5...+37°C
- Humidity sensor 1%...99%
- Contact rating 5 A 250 V AC
- Perfect for direct surface mounting or installation over "503" or 60 mm round wall boxes







Ø 83.5 **Ø** 61 0 0 0

Smart thermostat BLISS2

White	1C.B1.9.005.0007			
Technical features				
Sensing element	Electronic sensor			
Supply	3 batteries 1.5 V AAA or with optional external power supply (page 4)			
Contact configuration	1 CO (SPDT)			
Contact rating	5 A/250 V AC			
Display range	0+50 °C			
Temperature setting range	+5…+37 ℃			
Temperature differential	0.10.9 °C / settable by App			
Humidity sensor	199%			
Nighttime set-back	_			
Independently set temperature levels	from 537 °C			
Protection category	IP 20			
Mounting	Surface			
Display resolution	0.1 °C			
Accuracy at +20 °C	+/-0.5 °C			
Frost Protection	+5 ℃			
Weekly/Daily	Weekly settable via App			
Minimum programming interval	15 minute			
Energy saving function	Geolocation			
Push buttons	Touch keys			
Supervisory control	NO			
Back-light display	YES			
Communications	868MHz RF and Wi-Fi via Gateway2 Type 1Y.GU.005.1			
APP programming	YES			
Approvals (according to type)	CE ERE			

Μ

SERIES







%HR Display of Relative Humidity currently present in the atmosphere.

BLISS2

With BLISS2

- Read the room Relative Humidity value
- Program the thermostat in manual mode
- Manage the thermostat remotely via the Finder Bliss app
- Manage the room temperature through voice assistants



ROOM TEMPERATURE Thermostat is set to AUTOMATIC mode (AUTO) and will respond to programming via the App.



SETTINGS MENU From here you can access the device settings.

Type 1Y.GU.005.1 Second generation gateway



The second generation GATEWAY2 (1Y.GU.005.1) integrates perfectly with Finder's YESLY comfort living system and BLISS2.

With the installation of GATEWAY2, BLISS2 and other Finder smart home YESLY products you have the ability to check or change your home's temperature, turn on the lights, close the shutters, or recall customized scenarios via Wi-Fi, all by using the dedicated Finder apps for BLISS and YESLY.

And importantly, even with the loss of the Wi-Fi network your BLISS2 and YESLY devices will still be controllable via Bluetooth.

2.4 GHz

works with the Google Assistant

FRIENDS WITH

YESLY

amazon alexa

Up to 10 BLISS2 can be paired with each GATEWAY2



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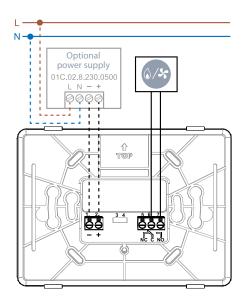


1C SERIES Smart thermostat BLISS2







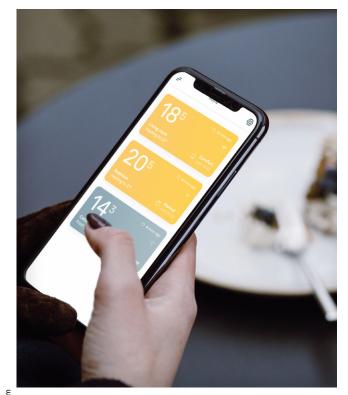


Type 01C.02.8.230.0500 Power supply for smart thermostat BLISS2

This power supply is perfect for installations with multiple thermostats, in both the residential and commercial sectors. In particular: hotel, B&B, offices and similar.

- Rated power: 2 W
- Nominal voltage: 110...230 V AC
- Output voltage: 5 V DC
- Ambient temperature range: 0...40°C
- Maximum cable length between power supply and BLISS2: 40 m (2x1.5 mm² flexible cable)

When using the **smart thermostat BLISS2** with the external power supply, the batteries MUST be removed.





With Finder Bliss app

- Remotely manage the thermostat easily and intuitivly
- Create and edit weekly time schedules
- Share and manage your thermostat from multiple smartphones and different users
- Control multiple thermostats within the same house or in different homes
- Check the working time of the heating system and monitor its performance by viewing the deviation between the set and measured temperatures
- Set the AUTO-AWAY geolocation energy saving function



Μ

SERIES



The BLISS2 thermostat is available in two different packs:



Packaging code: 1C.B1.9.005.0007.POA

This bundle contains 1 BLISS2 thermostat + 1 GATEWAY2. The GATEWAY2 is essential for working in smart mode, and is able to pair with up to 10 BLISS2 devices.



Thermostat 1C.B1.9.005.0007



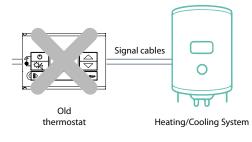


Packaging code: 1C.B1.9.005.0007

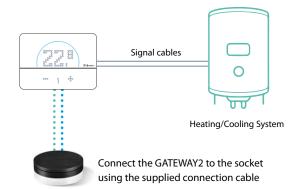
This package contains a single BLISS2 thermostat and is for those who need to install multiple devices and are already in possession of the appropriate GATEWAY2.

Easily replace your old wall-mounted thermostat

BLISS2 is a simple solution for replacing an existing thermostat whether it be powered by a battery or wired to a power supply, or whether it is directly surface mounted or fitted on an electrical wall box. To use BLISS2 in smart mode, simply connect the GATEWAY2 to the electrical socket and pair the devices via the Finder Bliss app. You can replace any Finder or other brand of thermostat*.



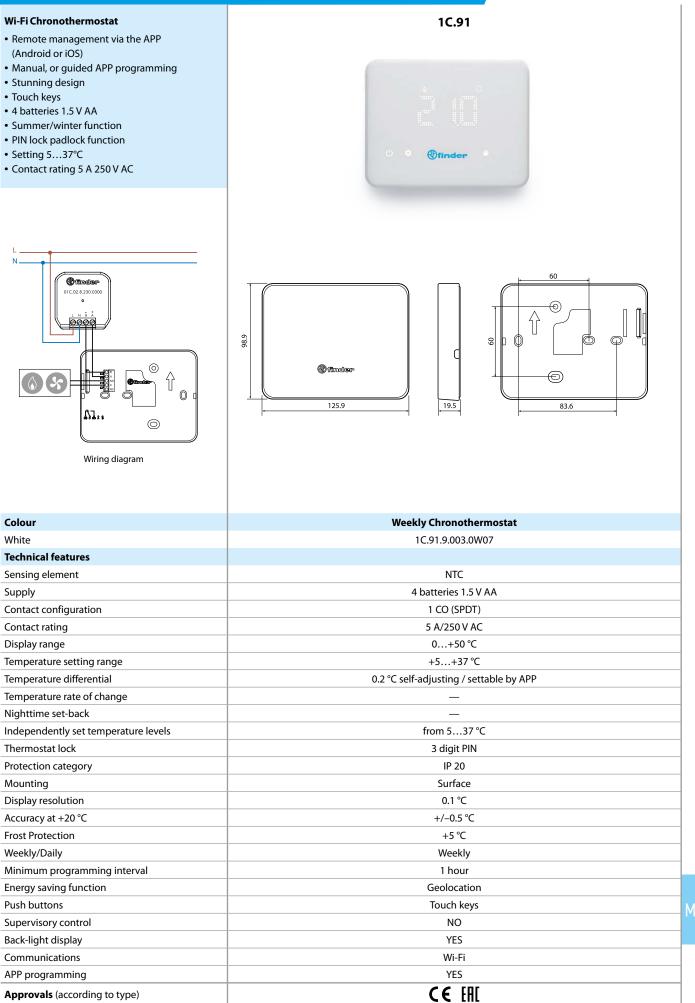
* For thermostats with equivalent underlying functionality. For more information or assistance, contact our local sales office or toll-free number



1C SERIES Chronothermostats Wi-Fi









Programming mode with Wi-Fi

Remote control

10

SERIES

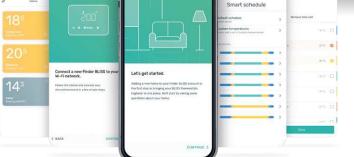
The BLISS Finder APP allows you to manage your BLISS Wi-Fi chronothermostat wherever you are.

Connecting your BLISS Wi-Fi to the home network you can:

- decide to change the set temperature at any time
- activate the AUTOAWAY function to save energy automatically when you leave home
- create your favorite weekly or daily programs
- manage all your chronothermostats in your home or in different homes
- share you BLISS settings with other users

New APP for quick and easy programming





Touch keys

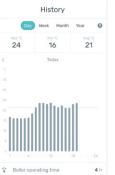
Turn on the display using the "Finder" button

Ofinder



Statistics and Reporting

Manage the consumption history over a selected period. Optimize the heating by monitoring the boiler switch-on times for greater energy savings.



Living room

4	Living room
	Smart schedule
⊞	Default schedule
-8	Custom temperatures Add or edit a set of custom temperatures
Scho	edule details
Mor	
Tue	
Wec	
Wec	
	_
Thu	

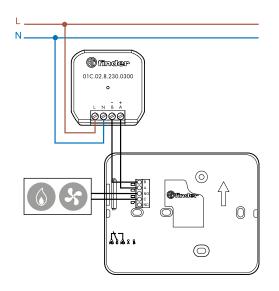
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1C SERIES Chronothermostats Wi-Fi









Type 01C.02.8.230.0300 Power supply for chronothermostat BLISS Wi-Fi

- Rated power: 2 W
- Nominal voltage:110...230 V AC
- Output voltage: 3.3 V DC
- Ambient temperature range: 0...40 $^\circ\text{C}$
- Maximum cable length between power supply and chronothermostat BLISS Wi-Fi: 10 m (2x1.5 mm² flexible cable)

When using the chronothermostat with the external power supply, the batteries MUST be removed.

Within the application, in the "Update time" section, Level 4 (fast connection) can be set.

9

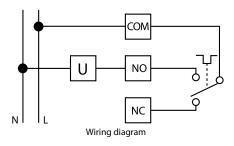


Digital touch basic room chronothermostat

- Touch display with guided programming
- Ultra-compact design
- 3 programmable temperature levels
- Functions: party program, recalibration of displayed temperature, manual timed with calendar setting, frost protection, pump anti-seizure and calibration functions
- Summer/Winter switch

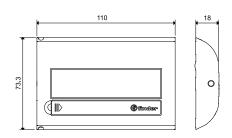
Colour White

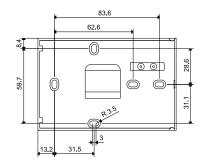
- Simple touch screen blocking or full 3-digit PIN lock
- Calendar with automatic leap year & daylight-saving updates
- Partial display block or full lock with PIN code
- Multi-function and multi-touch buttons
- Surface mounting over 3 module wall box (eg. type 503)











Weekly I	Program

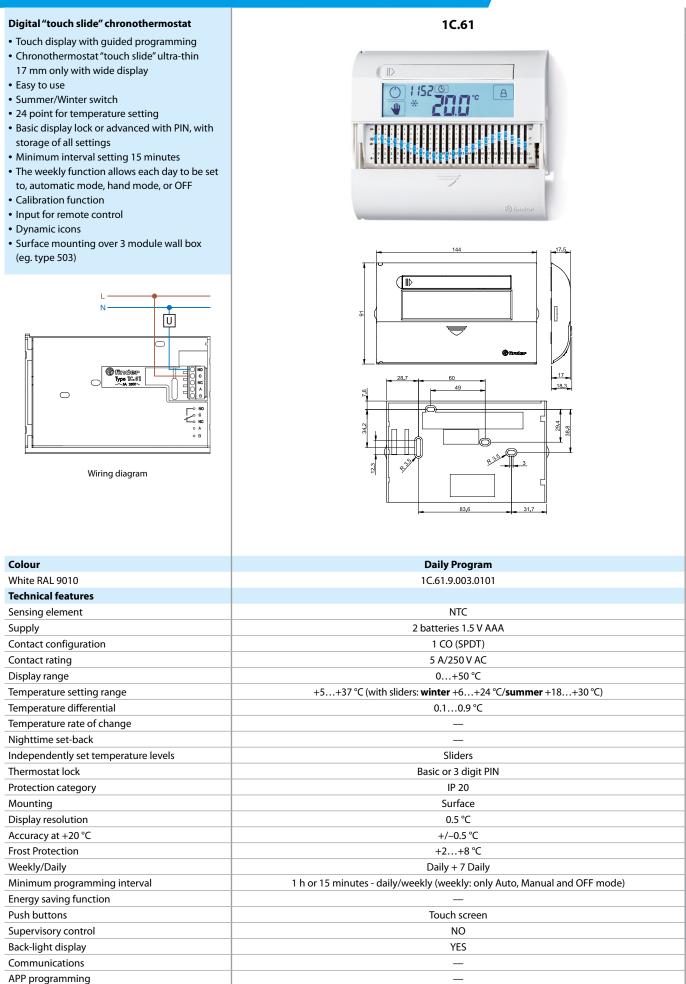
10	.71	.9.0	03	.00	07

Technical features				
Sensing element	NTC			
Supply	2 batteries 1.5 V AAA			
Contact configuration	1 CO (SPDT)			
Contact rating	5 A/250 V AC			
Display range	0+50 °C			
Temperature setting range	+5+37 °C			
Temperature differential	0.1…0.9 ℃			
Temperature rate of change	_			
Nighttime set-back	_			
Independently set temperature levels	3			
Thermostat lock	Basic or 3 digit PIN			
Protection category	IP 20			
Mounting	Surface			
Display resolution	0.1 °C			
Accuracy at +20 °C	+/–0.5 °C			
Frost Protection	+2+8 °C			
Weekly/Daily	Weekly			
Minimum programming interval	1 hour			
Energy saving function				
Push buttons	Touch screen			
Supervisory control	NO	age of the second		
Back-light display	NO			
Communications	_	w find		
APP programming	_			
Approvals (according to type)	CE ERE	moo teoraboii tumo		

10







CE EHE

Approvals (according to type)



YESLY Multifunction Electronic Relays



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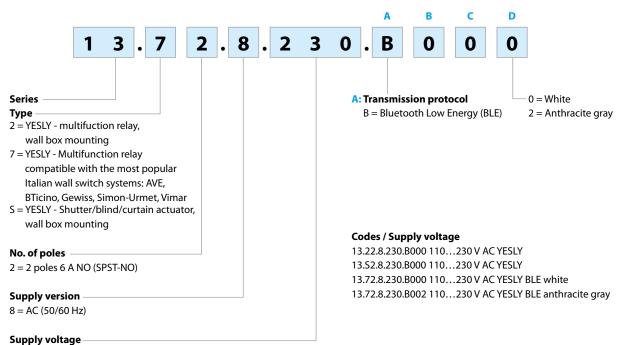
Multi and Single function electronic relays 13.22	13.72 VEW	13.52		
13.22 - Electronic multifunction relay	YESLY	YESLY		
 2 Pole Round wall box (ie: Ø 60 mm) mounting 21 available functions (step relays, timer, staircase timer) for lighting and fan motor control 13.72 - Electronic multifunction relay 2 Pole Wall mounting, compatible with most popular Italian residential switch boxes: AVE, BTicino, Gewiss, Simon-Urmet, Vimar 	a a martine and a martine a	Diffsder 13.22.230.000 Lazari Kasari Pi pi cicali L N Pi pi cicali L N Pi pi cicali L N		
 21 available functions: step relays, timing (1s - 24h), electric shutter, blind or curtain control Offering a variety of ON/OFF functions associated with lighting and fan motor control Ighting and fan motor control 	Offering a variety of ON/OFF unctions associated with ighting, electric shutters,	 Suitable for electric shutters, blind or curtain control Transmission protocol 		
 For electric shutter, blind or curtain control 2 contacts NO 6 A - 230 V AC independent and programmable channels 2 inputs for wired pushbuttons (one input per channel) Transmission range: approximately 10 m in free space and without obstacles Bluetooth Low Energy (BLE) Safe connection with 128-bit encryption App programming with iOS or Android Smartphone: Finder TOOLBOX App Android Smartphone: Finder TOOLBOX 	olinds or curtains Transmission protocol Bluetooth Low Energy (BLE) Safe connection with 128-bit encryption App programming with iOS or Android Smartphone: Finder TOOLBOX	 Bluetooth Low Energy (BLE) Safe connection with 128-bit encryption App programming with iOS or Android Smartphone: Finder TOOLBOX Can be managed through standard pushbuttons, BEYON 		
13.22/52/72 standard pushbuttons, BEYON • Ca Screw terminals and Type 013.B9 wireless sta buttons buttons an	Can be managed through tandard pushbuttons, BEYON and Type 013.B9 wireless puttons	and Type 013.B9 wireless buttons		
NOTE: with 110125 V AC supply, the Ratings (AC1, AC15 and lamp loads) must be reduced by 50 % (e.g. 200 W instead of 100 W)				
For outline drawing see page 7				
Contact specification				
Contact configuration 2 NO (DPST-NO) Rated current/Maximum peak current A 6/40	2 NO (DPST-NO)	2 NO (DPST-NO)		
Rated current/Maximum peak current A 6/40 Rated voltage/	6/40	6/40		
Maximum switching voltage V AC 230/—	230/—	230/—		
Rated load AC1 VA 1380	1380	1380		
Rated load AC15 (230 V AC) VA 300	300	300		
Single phase motor rating (230 V AC) W 200	200	200		
Nominal lamp rating 230V: incandescent/halogen W 200	200	_		
fluorescent tubes with				
electronic ballast W 200	200	_		
fluorescent tubes with				
electromagnetic ballast W 200	200			
CFL W 200 LED 230 V W 200	200 200			
LV halogen or LED with	200			
electronic ballast W 200	200	_		
LV halogen or LED with electromagnetic ballast W 200	200	_		
Supply specification				
Nominal voltage (U _N) V AC (50/60 Hz) 110230 V DC —	110230 —	110230 —		
Rated power AC/DC VA (50 Hz)/W 2 / 0.5	2 / 0.5	2 / 0.5		
Operating range AC (50 Hz) (0.81.1)U _N DC —	(0.81.1)U _N	(0.81.1)U _N		
Technical data				
Electrical life at rated load in AC1 cycles 60 · 10 ³	60 · 10 ³	60 · 10 ³		
Maximum impulse duration continuous	continuous	continuous		
Dielectric strength between: open contacts VAC 1000	1000	1000		
Ambient temperature range °C -10+50	-10+50	-10+50		
Protection category IP 20	IP 20	IP 20	Ν	
Approvals (according to type)	CE	CE		



ll-2021, www.findernet.com

Ordering information

Example: Multifunction relay with YESLY Bluetooth.



230 = 110...230 V AC

Technical data

Terminals		13.72		13.22	- 13.S2	
Max. wire size		solid cable	stranded cable	solid cable	stranded cable	
	mm²	1 x 6 / 2 x 4	1 x 4 / 2 x 2.5	1 x 2.5 / 2 x 1.5	1 x 2.5 / 2 x 1	
	AWG	1 x 10 / 2 x 12	1 x 12 / 2 x 14	1 x 14 / 2 x 16	1 x 14 / 2 x 16	
🕀 Screw torque	Nm	0.8 0.5				
Wire strip length	mm	9				
Other data						
Power lost to the environment						
without contact current	W	0.5	0.5			
with rated current	W	1.5				

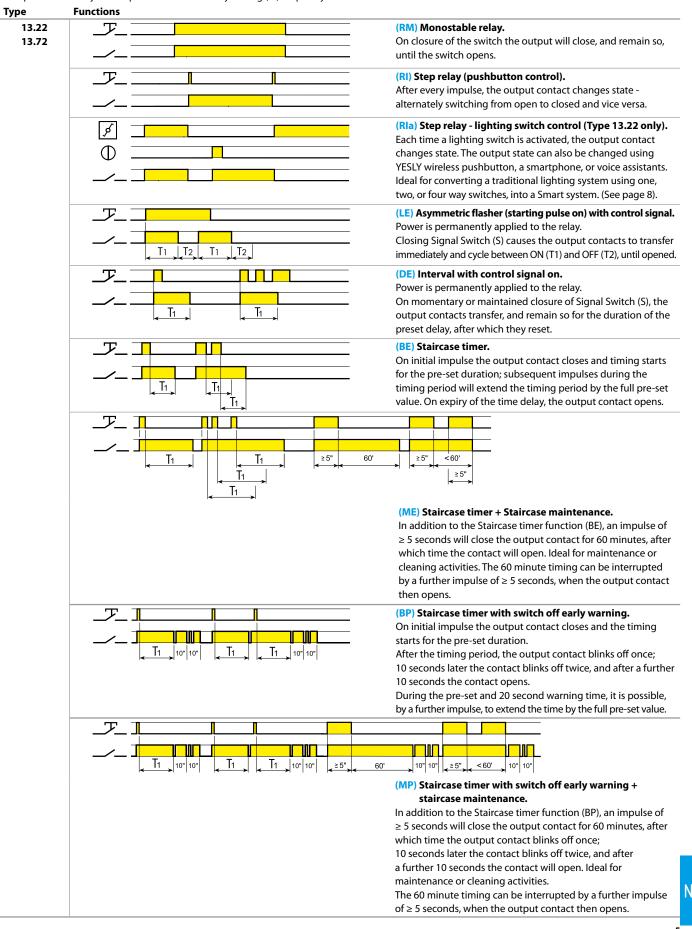
EMC specifications Type of test **Reference standard** Electrostatic discharge contact discharge EN 61000-4-2 4kV air discharge EN 61000-4-2 8kV Radiated electromagnetic field (80...3000 MHz) EN 61000-4-3 10 V/m on supply terminals EN 61000-4-4 4kV Fast transients (burst) (5-50 ns, 5 and 100 kHz) 4kV on pushbutton connection EN 61000-4-4 Voltage pulses on supply terminals (surge 1.2/50 µs) differential mode EN 61000-4-5 2kV 10 V Radiofrequency common mode voltage on supply terminals EN 61000-4-6 (0.15...80 MHz) 10 V on pushbutton connection EN 61000-4-6 Voltage dips $70\% U_N$, $40\% U_N$ EN 61000-4-11 10 cycles 10 cycles Short interruptions EN 61000-4-11 EN 55015 / ETSI EN 301489-1/301489-17 Radio frequency conducted emissions 0.15...30 MHz Class B 30...6000 MHz ETSI EN 301489-1/301489-17 **Radiated** emissions Class B



Functions

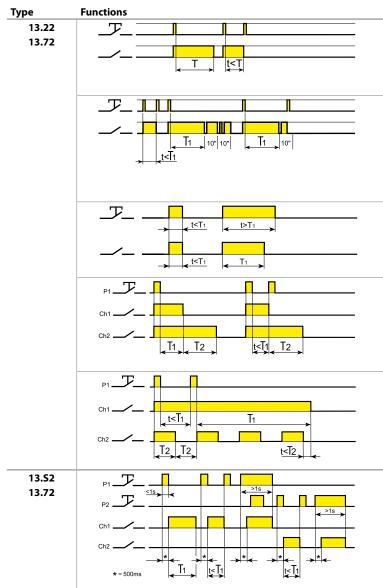
Relay settings

Multifunction electronic relays can be configured with the Finder TOOLBOX App, available for iOS or Android systems. This product is ready-to-use preset with the factory setting (RI) Step relay on both channels.





Functions



Sequences

P1 (SET): press to advance through the sequence

P2 (RESET): press to return to Step 1

(IT) Timing step relay.

On initial impulse the output contact closes and timing starts. On expiry of the time delay, the output contact opens. During the timing period it is possible to immediately open the contact with a further impulse.

(IP) Timing step relay with switch off early warning.

On initial impulse the output contact closes and timing starts. After the timing period, the output contact blinks off once; 10 seconds later the contact blinks off twice, and after a further 10 seconds the contact opens.

During the pre-set and 20 second warning time, it is possible to immediately open the output contact by a further impulse.

(FZ) Timing monostable.

The output will be closed when the switch is closed, except where the switch is closed for greater than the preset time T1 - in which case the output contact opens.

(VB) Bathroom light + fan.

Channels Ch1 and Ch2 both close when the P1 command is pressed. At the expiry of T1 Ch1 opens and after a further delay of T2, Ch2 opens.

Ch1 can be prematurely opened by another press of P1.

(CP) Ringbell + light.

A press to P1 closes Ch1 for the pre-set time T1. While Ch1 is closed Ch2 executes a blinking function, at a rate set by T2. Subsequent presses to P1 extends the Ch1 closed time by re-triggering T1.

(TP) Roller shutter.

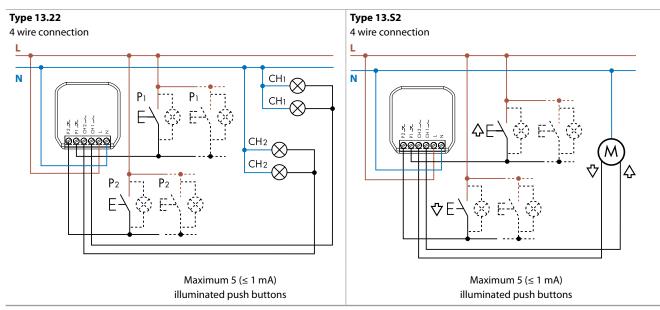
A short press (<1 second) to P1 ("up" pushbutton) initiates a 500ms delay before Ch1 closes for time T1. Pressing P1 again within time period T1 will immediately open Ch1 contact. If P1 is closed for more than 1 second the Ch1 contact will open immediately P1 opens.

The same operation applies to P2 and Ch2 contact, used to control the "down" function.

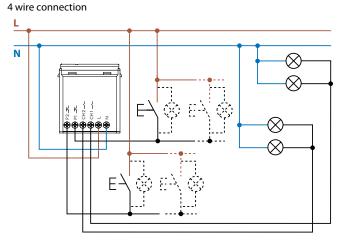
T	E		Sequ	ences	
Туре	Functions	1	2	3	4
13.22 13.72	02	łł	77		
	03		μI		
	04		44		Ы
	05	$\frac{1}{1}$		μ	łł
	06	$\frac{1}{1}$		$\frac{1}{2}$	
	07	$\frac{1}{1}$	44		
	08	$\frac{1}{1}$		11	



SERIES



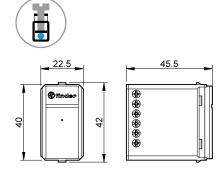


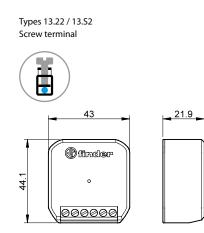


Maximum 5 (≤ 1 mA) illuminated push buttons

Outline drawings

Type 13.72 Screw terminal



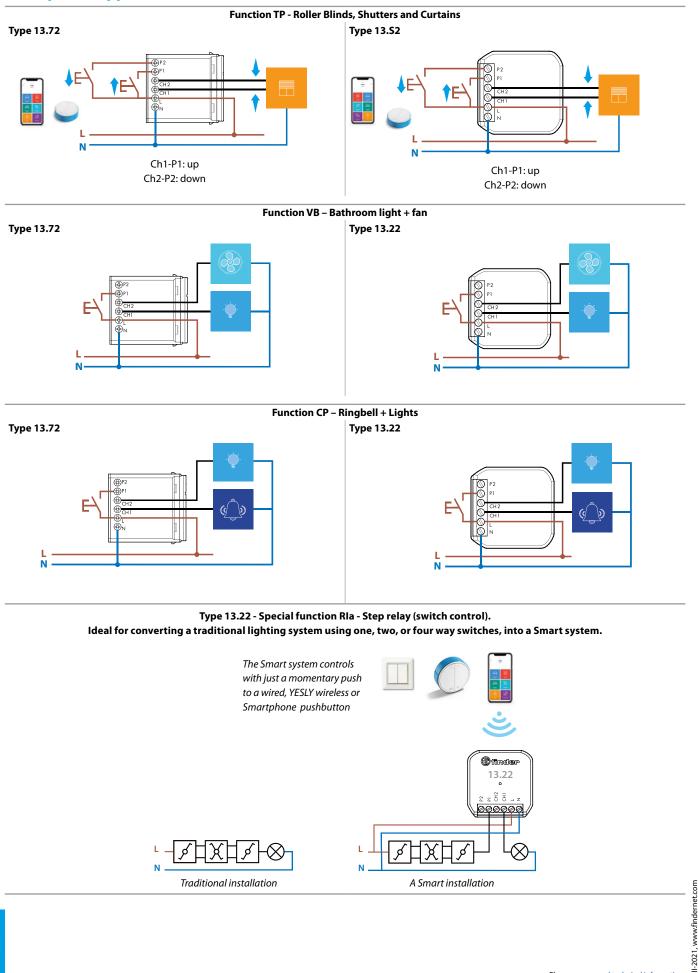




Examples of applications

13

SERIES





YESLY Dimmers



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15 SERIES YESLY Dimmers

15 SERIES

YESLY Bluetooth Dimmers		15.21.8.230.B300	15.71
Type 15.21.8.230.B300		YESLY	YESLY
 Round wall box (ie: Ø 60mm) mou Type 15.71 	inting	/ LJL/	/LJL/
 Wall mounting, compatible with r common Italian residential switch AVE, BTicino, Gewiss, Simon-Urme 	n boxes:		te & Cel Ottaclor Cel Connece
 7 functions, dependent on the load Functions with or without memory Dimming operating mode Trailing of Leading edge 			
 Linear/exponential regulation Suitable for dimmable LED lamps, or CFL lamps, halogen lamps, transfor electronic power supplies Transmission range: approximately space and without obstacles "Soft" switching ON/OFF Over-temperature and short-circuit 	mers or 10 m in free t protection	 Transmission protocol Bluetooth Low Energy (BLE) 128 bit encrypted connection Configurable via Finder TOOLBOX App - compatible with iOS and Android operating systems Can be controlled through 	 Transmission protocol Bluetooth Low Energy (BLE) 128 bit encrypted connection Configurable via Finder TOOLBOX App - compatible with iOS and Android operating systems Can be controlled through
Screw terminal		standard pushbuttons, BEYON or 013.89 wireless pushbuttons • Maximum dimmable power 300 W	standard pushbuttons, BEYON or 013.B9 wireless pushbuttons • Maximum dimmable power 200 W
For outline drawing see page 7			
For outline drawing see page 7 Output data			
Output data	V AC	230	230
Output data Rated voltage	V AC W	230 300	230 200
Output data Rated voltage Power max. Power min.			
Output data Rated voltage Power max. Power min. Nominal lamp ratings:	W W	300 3	200 3
Output data Rated voltage Power max. Power min. Nominal lamp ratings: 230 V incandescent of	W W or halogen W	300	200
Output data Rated voltage Power max. Power min. Nominal lamp ratings: 230 V incandescent of Toroidal electromagnetic tra	W W or halogen W insformers	300 3 300	200 3 200
Output data Rated voltage Power max. Power min. Nominal lamp ratings: 230 V incandescent of Toroidal electromagnetic tra for L E-core electromagnetic tra	W W or halogen W insformers V halogen W	300 3	200 3
Output data Rated voltage Power max. Power min. Nominal lamp ratings: 230 V incandescent of Toroidal electromagnetic tra for L E-core electromagnetic tra for L Electronic transformers (or	W W or halogen W Insformers V halogen W Insformers V halogen W or ballasts)	300 3 300 300 300	200 3 200 200 200
Output data Rated voltage Power max. Power min. Nominal lamp ratings: 230 V incandescent of Toroidal electromagnetic tra for L E-core electromagnetic tra for L Electronic transformers (of for L	W br halogen W insformers V halogen W V halogen W or ballasts) V halogen W	300 3 300 300 300 300	200 3 200 200 200 200
Output data Rated voltage Power max. Power min. Nominal lamp ratings: 230 V incandescent of Toroidal electromagnetic tra for L E-core electromagnetic tra for L Electronic transformers (of for L Dimmable compact fluores)	W W w or halogen W nsformers V halogen W or ballasts) V halogen W scent (CFL) W	300 3 300 300 300 300 150	200 3 200 200 200 200 200 100
Output data Rated voltage Power max. Power min. Nominal lamp ratings: 230 V incandescent of Toroidal electromagnetic tra for L E-core electromagnetic tra for L Electronic transformers (of for L Dimmable compact fluores Dimmable	W W w w w w w w w w w w w w w w w w w w	300 3 300 300 300 300	200 3 200 200 200 200 200
Output data Rated voltage Power max. Power min. Nominal lamp ratings:	W W w w w w w w w w w w w w w w w w w w	300 3 300 300 300 300 150	200 3 200 200 200 200 200 100
Output data Rated voltage Power max. Power min. Nominal lamp ratings: 230 V incandescent of Toroidal electromagnetic tra for L E-core electromagnetic tra for L Electronic transformers (o for L Dimmable compact fluores Dimmable Dimmable electronic tra	W W w w w w w w w w w w w w w w w w w w	300 3 300 300 300 300 150 150	200 3 200 200 200 200 200 100 100
Output data Rated voltage Power max. Power min. Nominal lamp ratings: 230 V incandescent of Toroidal electromagnetic transformers (or L E-core electromagnetic transformers (or L Electronic transformers (or L Dimmable compact fluores Dimmable electronic transformers Supply specification Nominal voltage (U _N)	W W w w w w w w w w w w w w w w w w w w	300 3 300 300 300 300 150 150 150 300 230	200 3 200 200 200 200 200 100 100 200 200 200
Output data Rated voltage Power max. Power min. Nominal lamp ratings: 230 V incandescent of Toroidal electromagnetic tra for L E-core electromagnetic tra for L Electronic transformers (r for L Dimmable compact fluores Dimmable electronic transformers Supply specification Nominal voltage (U _N) Operating range	W W W w w w w w w w w w w w w w w w w w	300 3 300 300 300 300 150 150 150 300 230 (0.81.1) U _N	200 3 200 200 200 200 200 100 100 100 200 200
Output data Rated voltage Power max. Power min. Nominal lamp ratings: 230 V incandescent of Toroidal electromagnetic tra for L E-core electromagnetic tra for L Electronic transformers (regimentation) Dimmable compact fluores Dimmable electronic transformers Supply specification Nominal voltage (U_N) Operating range Stand-by power consumption	W W W w w w w w w w w w w w w w w w w w	300 3 300 300 300 300 150 150 150 300 230	200 3 200 200 200 200 200 100 100 200 200 200
Output data Rated voltage Power max. Power min. Nominal lamp ratings: 230 V incandescent of Toroidal electromagnetic transformers (a for L Electronic transformers (a for L Dimmable compact fluores Dimmable electronic transformers Supply specification Nominal voltage (U _N) Operating range Stand-by power consumption Technical data	W W W w w w w w w w w w w w w w w w w w	300 3 300 300 300 300 150 150 150 300 230 (0.81.1) U _N 0.4	200 3 200 200 200 200 200 100 100 200 200 200
Output data Rated voltage Power max. Power min. Nominal lamp ratings: 230 V incandescent of Toroidal electromagnetic transformers (or L Electronic transformers (or for L Dimmable compact fluores Dimmable electronic transformers (or for L Dimmable compact fluores Dimmable plettronic transformers (or for L Operating range Stand-by power consumption Technical data Dimming operating mode	W W W w w w w w w w w w w w w w w w w w	300 3 300 300 300 300 300 150 150 150 300 230 (0.81.1) U _N 0.4 Trailing edge / Leading edge	200 3 200 200 200 200 200 200 200 100 100 200 2
Output data Rated voltage Power max. Power min. Nominal lamp ratings: 230 V incandescent of Toroidal electromagnetic transformers (a for L Electronic transformers (a for L Dimmable compact fluores Dimmable electronic transformers Supply specification Nominal voltage (U _N) Operating range Stand-by power consumption Technical data	W W W w w w w w w w w w w w w w w w w w	300 3 300 300 300 300 150 150 150 300 230 (0.81.1) U _N 0.4	200 3 200 200 200 200 200 100 100 200 200 200

3

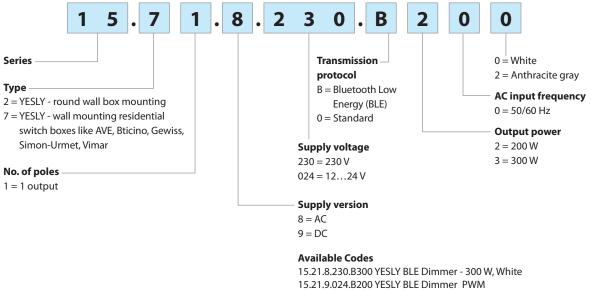


PWM Dimmer for LED strip Bluetooth	YESLY	15.21.9.024.B200
Type 15.21.9.024.B200 - Round wall box (ie: Ø 60mm) mountin	ng	YESILY
 LED strip "Soft" switching ON/OFF Protected against short-circuit, overload reverse polarity Three PWM operating frequencies (select counter "strobe" effect with camera 		Control Contro
Screw terminal		
		 Transmission protocol Bluetooth Low Energy (BLE) 128 bit encrypted connection Configurable via Finder TOOLBOX App - compatible with iOS and Android operating systems Can be controlled through standard pushbuttons, BEYON or 013.B9 wireless pushbuttons Maximum dimmable power 192 W Three PWM operating frequencies (selectable) - to counter "strobe" effect with camera
For outline drawing see page 7		
Output data Rated voltage	V DC	1224
Maximum current	A	8
LED strip:	A	0
LED strip.	24 V W	192
	12 V W	96
Supply specification		
Nominal voltage (U _N)	V DC	1224
Operating range		_
Stand-by power consumption	W	_
Technical data		
Dimming operating mode		PWM
Ambient temperature range	°C	-10+50
Protection category		IP 20
Approvals (according to type)		CE

SERIES

Ordering information

Example: type 15.71, YESLY Bluetooth dimmer, 230 V AC.



15.21.9.024.B200 YESLY BLE Dimmer PWM 15.71.8.230.B200 YESLY BLE Dimmer - 200 W, White

15.71.8.230.B202 YESLY BLE Dimmer - 200 W, Anthracite

Technical data

EMC specifications								
Type of test				15.2	1.8.230.B300/ 15.71	15.	15.21.9.024.B200	
Electrostatic discharge	contact discharge	EN 61000-4-2		4kV		4kV	4kV	
	air discharge	EN 61000-4-2		8kV		8kV		
Radiated electromagnetic field	(803000 MHz)	EN 61000-4-3		10 V/m		10 V/m		
Fast transients (burst)	on supply terminals	EN 61000-4-4		2kV		2kV		
(5-50 ns, 5 and 100 kHz)	on pushbutton connection	EN 61000-4-4		4kV		1kV		
Voltage pulses on supply terminals								
(surge 1.2/50 μs)	differential mode	EN 61000-4-5		2kV		1kV		
Radiofrequency common mode voltage	on supply terminals	EN 61000-4-6		10 V		10 V	/	
(0.1580 MHz)	on pushbutton connection	EN 61000-4-6		10 V		10 V	/	
Voltage dips	70% U _N , 40% U _N	EN 61000-4-11		10 су	cles	10 c	cycles	
Short interruptions		EN 61000-4-11		10 cycles		10 c	cycles	
		EN 55015 /						
Radiofrequency conducted emissions	0.1530 MHz	ETSI EN 301489-1/	/301489-17 class B		clas	s B		
Radiated emissions	306000 MHz	EN 55015 / ETSI EN 301489-1/	EN 55015 / ETSI EN 301489-1/301489-17		В	clas	s B	
Terminals		15	15.71		15.2	1		
Max. wire size		solid cable	stranded ca	ble	solid cable	s	tranded cable	
	mm ²	1 x 6 / 2 x 4	1 x 4 / 2 x 2.	5	1 x 2.5 / 2 x 1.5	1	x 2.5 / 2 x 1	
	AWG	1 x 10 / 2 x 12	1 x 12 / 2 x 1	4	1 x 14 / 2 x 16	1	1 x 14 / 2 x 16	
Screw torque	Nm	0.8	0.8		0.5			
Wire strip length	mm	9						
Other data		15	5.71			15.2	1	
Power lost to the environment	without load W	C).4			0.4		
	with rated load W		2			2.5		



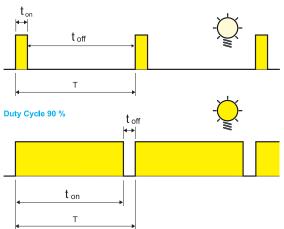


Dimming method

PWM:

"Pulse Width Modulation" regulates electrical power by modulating the width of the ON time relative to the OFF time. The higher the duty cycle, the greater the power applied to the load. PWM is exclusively for direct current and is used particularly for the dimming of DC LED strips. In this case, the dimmer is positioned downstream of the power supply.





Dimmer setting - Types 15.21 and 15.71

The dimming function can be set via Finder TOOLBOX App, available for iOS and Adroid systems. This product is ready-to-use with the factory setting: 1 – LEDRC1; Trailing edge linear control curve.

Functions

Settable via App.

Load type	Function	Driving method	Control curve
LED lamps, Halogen, electronic transformers	1	TE Trailing Edge	Linear 100%
LED 🐥] 🕼	2	LE Leading Edge	0%
LED LED	3	TE Trailing Edge	Exponential 100%
	4	LE Leading Edge	0%
CFL lamps	5	TE Trailing Edge	Exponential 100%
	6	LE Leading Edge	0%
Electromechanical transformers			Linear 100%
<u>]</u> []	7	LE Leading Edge	0%
AUTO	· · · · ·	AUTOMATI	IC

AUTO: the automatic function verifies with a special algorithm the driving method (Trailing edge or Leading edge) best suited to the applied load. If the AUTO function is selected, the dimmer carries out a check switching on the load with two working cycles each time the dimmer is powered from the L & N (even after a blackout). These cycles allow the dimmer to set the right driving method.

Control curve: the Linear or Exponential control curve is useful in achieving the most visually appealing change in light intensity - according to the type of load being used.

Parameters

Settable via Finder TOOLBOX App.

Minimum light value: Minimum value of load intensity.

Switch time: Switching ON/OFF time.

Regulation time: Time to reach the highest or lower light value.

Scene time: Reaching the value recalled by a scenario.

Memory: Remembers the brightness value before power off.

Restore after blackout: Restoring the light intensity to the value prior to a loss of power.

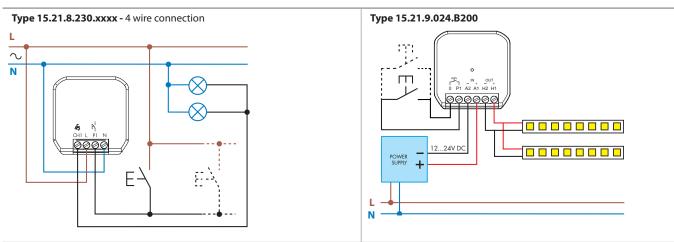
Ν



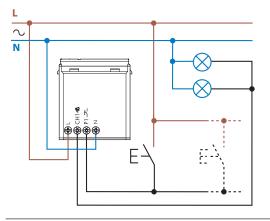
SERIES

Wiring diagrams

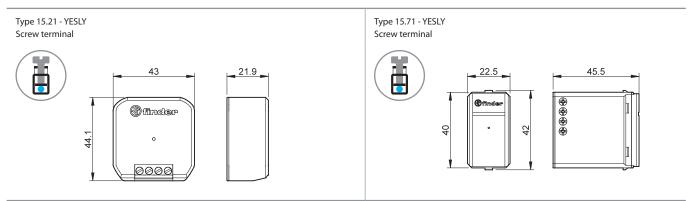
Note: remember to maintain a ground/earth connection for class 1 light fittings.



Type 15.71 - 4 wire connection



Outline drawings





YESLY Accessories





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1Y SERIES YESLY Accessories







19.25

BEYON - Wireless pushbutton

1Y

SERIES

Finder's BEYON is an innovative remote control for your YESLY comfort living system.

- The clean design of the BEYON blends well with all styles of furnishings with a result that is discreet and elegant.
- BEYON can be paired, via the Finder Toolbox App, with other YESLY devices such as actuators and dimmers to turn on/off or dim lighting, or to control electric shutters and blinds.
- BEYON can also be configured to activate SCENARIOS as well as control many other devices of your choosing.
- Your BEYON works without batteries and without any need for recharging.
- Available with two or four channels.

Types	
BEYON – Wireless pushbutton, 2 channels, white	1Y.13.B10
BEYON – Wireless pushbutton, 2 channels, black	1Y.13.B12
BEYON – Wireless pushbutton, 4 channels, white	1Y.13.B20
BEYON – Wireless pushbuttons, 4 channels, black	1Y.13.B22
Technical data	
Power source	Integral self powered generator
Operating frequency	2.4 GHz Bluetooth BLE
Operating cycles cycles	50 000
Ambient temperature range °C	-25+65
Transmission range	Approximately 10 m in free space and without obstacles.
	The transmission range may vary depending on the building structure.
Color	White - Black
Dimensions mm	64.6 Ø x 24.6
Approvals (according to type)	CEFCCIC

BEYON pushbuttons are supplied with a magnetic disc and an adhesive pad, so it is possible to attach them to most surfaces: metal, wood, glass - so you can always have it right where you need it. The silicone covers protect the BEYON from falls and provide an incredibly simple color coding, in order to associate buttons to rooms or functions.

BEYON is available in WHITE or BLACK, whereas cover colours are FINDER BLUE, NIGHT GREY and GLACIER WHITE.



013.B9

Wall-mounting pushbutton 013.B9

013.B9 wireless pushbutton is an innovative remote control for your **YESLY** comfort living system.

- The pushbutton can be paired, via the Finder Toolbox App, with other YESLY devices such as actuators and dimmers to turn on/off or dim lighting, or to control electric shutters and blinds.
- The pushbutton can also be configured to activate SCENARIOS as well as control many other devices of your choosing.
- The device works without batteries and without any need for recharging.
- Configurable as two or four channels.
- The design is more classical and essential endowing the YESLY system with a more complete stylistic range.





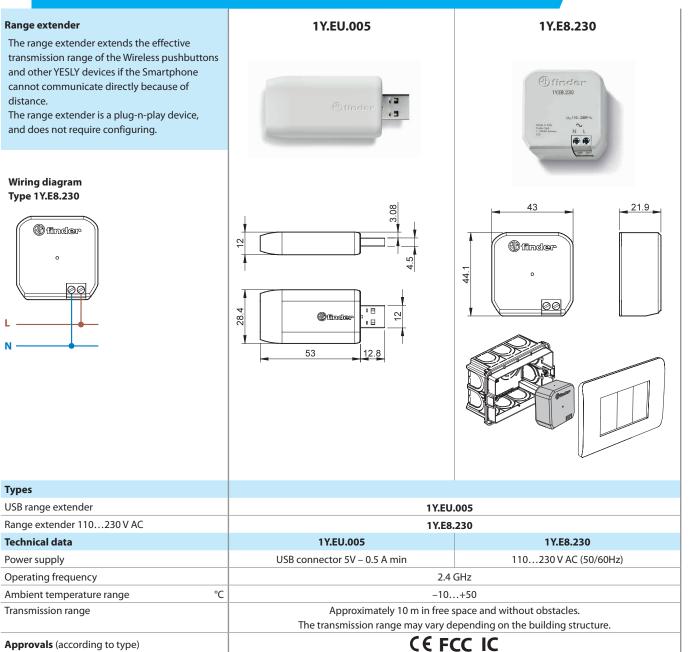
Туре		
013.B9 pushbutton can be set in		012 80
2 or 4 channel mode.		013.B9
Technical data		
Source of energy		Integral self powered generator
Operating frequency		2.4 GHz Bluetooth BLE
Operating cycles	cycles	50 000
Ambient temperature range	°C	-25+65
Transmission range		Approximately 10 m in free space and without obstacles.
		The transmission range may vary depending on the building structure.
Color		White
Dimensions	mm	82 x 82 x 14
Approvals (according to type)		CE FCC IC

013.B9 pushbuttons are supplied with a magnetic disc and an adhesive pad, so it is possible to attach it to most surfaces: metal, wood, glass - and therefore installation can be accomplished without any structural work.

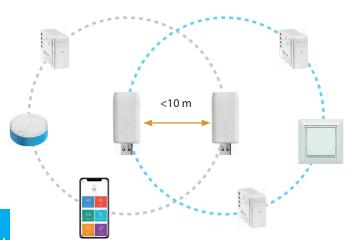
The **013.B9** button is provided with the adapters for two or four channel configuration.

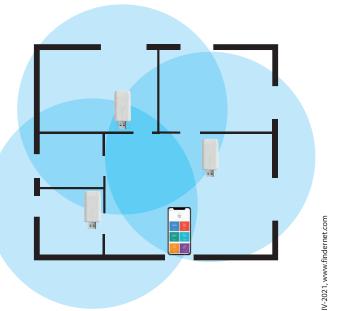






The range extenders must be installed within a maximum distance of 10 meters, and up to 4 devices can be used in the same system. It can be installed in any USB input that provides a power supply of at least 5V and 0.5A.

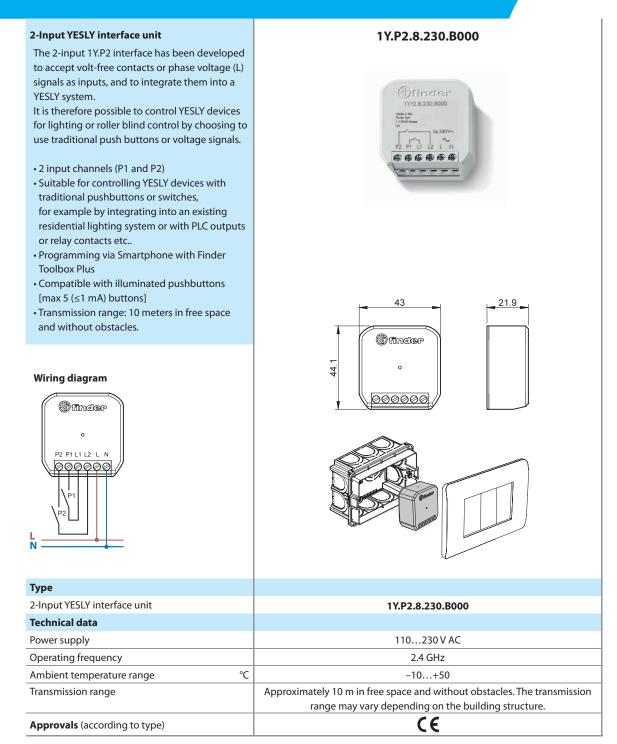




1Y SERIES YESLY Accessories

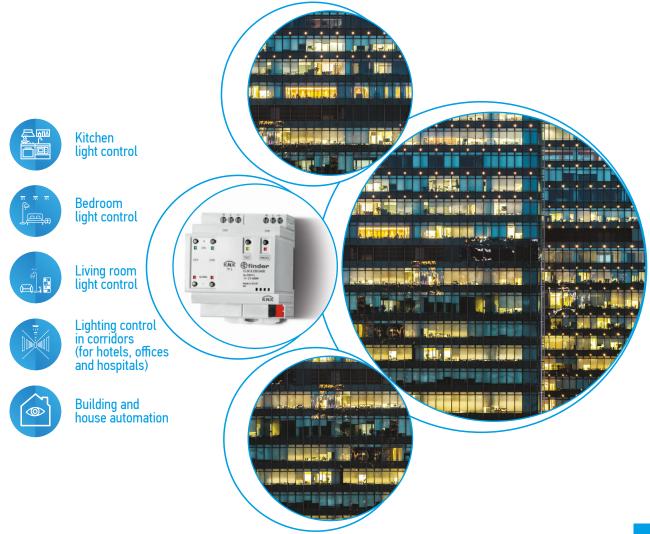


🕀 finder





KNX Universal Dimmer 2 channel



15 SERIES

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15 SERIES KNX Universal Dimmer - 2 channel



KNX Universal Dimmer with 2 channels

- 2 x 400W channels
- LED indicators for each channel
- Thermal protection and short-circuit protection
- Manual override through front panel
- Scenario Management
- Power supply via KNX bus
- 35 mm rail (EN 60715) mounting
- Suitable for ETS 4 (or latest versions)

Screw terminal





- Dimming operating modes: Leading Edge or Trailing Edge, ETS configurable
- Suitable for many kind of loads: LED lamps, halogen, CFL, electronic and electromagnetic transformers

For outline drawing see page 5		
Output data		
Rated voltage	V	230
Power max.	w	400
Power min.	w	2
Nominal lamp ratings 230 V:		
230 V incandescent or	halogen W	400
Toroidal electromagnetic tran	sformers	
for LV	halogen W	400
E-core electromagnetic tran		
	halogen W	400
Electronic transformers (or	· · ·	
	halogen W	400
Dimmable compact fluorescent (CFL) W		100
Dimmable 2		100
Dimmable electronic tran	sformers or LV LED W	100
Dimming operating modes		Leading Edge / Trailing Edge
Supply specification Type of BUS		KNX
Supply voltage	V DC	30
Rated consumption	mA	7
Technical data		7
Ambient temperature range	°C	-5+45
Protection category	C	IP 20
Approvals (according to type)		CE

3

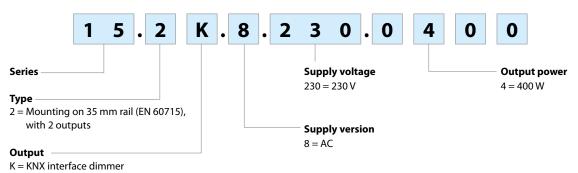


Ordering information

15

SERIES

Example: type 15.2K, KNX Universal Dimmer with 2 channels, 230 V AC.



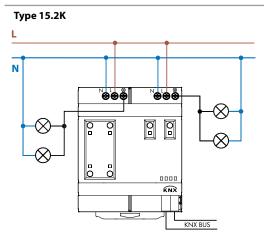
Technical data

EMC specifications			
Type of test		Reference standard	
	contact discharge	EN 61000-4-2	4 kV
Electrostatic discharge	air discharge	EN 61000-4-2	8 kV
Radiated electromagnetic field	(801 000 MHz)	EN 61000-4-3	3 V/m
Fast transients (burst) (5-50 ns, 5 and 100 kHz)	on supply terminals	EN 61000-4-4	4 kV
Voltage pulses on supply terminals			
(surge 1.2/50 μs)	differential mode	EN 61000-4-5	2.5 kV
Radiofrequency common mode voltage			
(0.1580 MHz)	on supply terminals	EN 61000-4-6	3 V
Voltage dips	70% U _N , 40% U _N	EN 61000-4-11	10 cycles
Short interruptions		EN 61000-4-11	10 cycles
Radiofrequency conducted emissions	0.1530 MHz	EN 55014	class B
Radiated emissions	301 000 MHz	EN 55014	class B
Terminals			
Max. wire size		solid cable	stranded cable
	mm ²	1 x 6 / 2 x 2.5	1 x 4 / 2 x 1.5
	AWG	1 x 10 / 2 x 14	1 x 12 / 2 x 16
Generation Screw torque	Nm	0.5	
Wire strip length	mm	7	



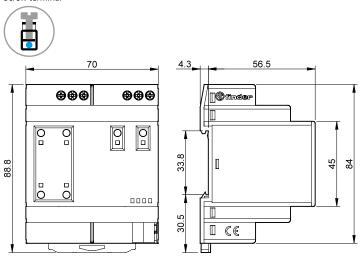
15 SERIES

Wiring diagram



Outline drawings

Type 15.2K Screw terminal



5



KNX PIR movement and presence detectors



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(1) finder

18 SERIES

KNX movement and presence detecto	rs.	18.4K.9.030.0000	18.5K.9.030.0000
Internal installation. • 2 outputs (datapoint) for load control (Lighting, HVAC etc.) • Adjustment of ambient light threshold sensitivity • 1 output (datapoint) – master/slave dee • Selectable function to inhibit ambient threshold control • Reporting of light level and movement • Detection of movement direction (type • Internal ceiling mounting • Suitable for ETS 4 (or latest versions) 18.4K/18.5K KNX terminal	, and PIR tection light : status	<image/>	<image/>
For outline drawings see page 4			
Supply specification Type of BUS		KNX	KNX
Supply voltage	V DC	30	30
Rated consumption	mA	10	10
	IIIA	10	10
Technical data	h.	1 1500	1 1500
Ambient light intervention threshold	lx	11500	11500
Light ON time after last detection		0.1 s18 h	0.1 s18 h
Ambient temperature range	°C	-5+45	-5+45
Protection category		IP 40	IP 40
Approvals (according to type)		CE	CE 🛆

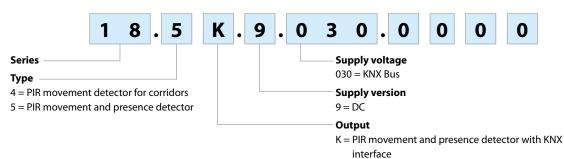


Ordering information

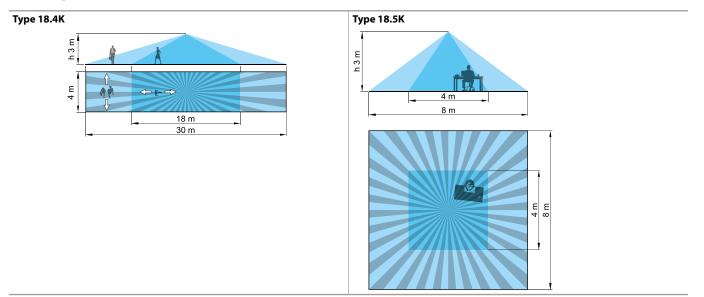
18

SERIES

Example: 18 series, KNX PIR movement and presence detector.



Sensing area



Outline drawings

Туре	Suspended ceiling mounting	Recess mounting	Surface mounting
18.4K	25 max		9 85.6 × 70.6
18.5K	Xem 60 50 10 10 10 10 10 10 10 10 10 1	Ø 60 10 10 10 10 10 10 10 10 10 1	85.6 x 70.6



KNX Switching actuator 6 channel



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19.6K.9.030.4300

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Ofinder

ÖÖ.

99

(Maximum peak current up to 120 A)

2

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• Bistable relay ENEC approved

Suitable for lamp loads

NEW

KNX



Switching actuator with KNX technology - 16 A Compact and powerful switching actuator with 6 relay outputs

- 6 output contacts rated 16 A 250 V AC, individually configurable NO or NC
- LED status indicator for each output
- Time functions (ON, OFF, Blink, Staircase)
- Independent logic and analog functions for each output (AND, OR, XOR, THRESHOLD, WINDOW)
- Scenario Management
- Output control area for manual control
- Supply voltage via KNX bus
- 35 mm rail (EN 60715) mounting

19.6K Screw terminal



For outline drawing see page 4	
Contact specification	
Contact configuration (via ETS)	NO - NC (SPST-NO - SPST-NC)
Rated current/Maximum peak current	A 16/120 (5 ms)
Rated voltage/	250/400
Maximum switching voltage Rated load AC1	V 250/400 (A 4000
	A 4000 A 750
	W 0.55
Nominal lamp rating (230 V):	0.55
	W 2000
incandescent/halogen	2000
electronic ballast	W 1000
fluorescent lamp with	
electromagnetic ballast	W 750
CFL '	W 400
LED 230 V	W 400
halogen or LV LED with	
electronic ballast halogen or LV LED with	W 400
electromagnetic ballast	W 800
Standard contact material	AgSnO ₂
Supply specification	_
Type of BUS	KNX
Supply voltage V D	C 30
	A 15
Technical data	
Mechanical life cycle	es 10 · 10 ⁶
Electrical life at rated load AC1 cycle	
	-5+45
Protection category	IP 20
Approvals (according to type)	CEA

3

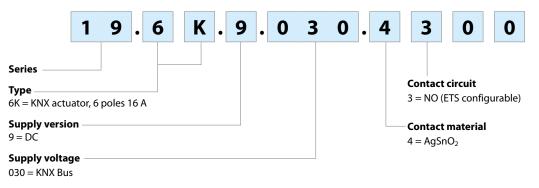


Ordering information

19

SERIES

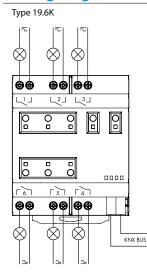
Example: 19 series, KNX switching actuator, 6 poles 16 A.



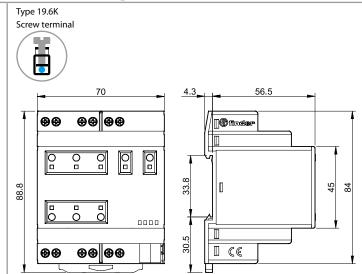
Technical data

Terminals			
🕀 Screw torque	Nm	0	.5
Max. wire size		solid cable	stranded cable
	mm ²	1 x 6 / 2 x 2.5	1 x 4 / 2 x 1.5
	AWG	1 x 10 / 2 x 14	1 x 12 / 2 x 16
Wire strip length	mm	7	

Wiring diagram



Outline drawings



Accessories



Sheet of marker tags (CEMBRE Thermal transfer printers) for 19.6K types(48 tags), 6 x 12 mm060.48

060.48



KNX Switch mode power supplies



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78 SERIES KNX Switch mode power supplies





KNX power supply with 30 V DC output - 640 mA

- Output 30 V DC 640 mA, KNX Bus
- Diagnostic LEDs
- 72 mm wide (4 modules)
- 35 mm rail (EN 60715) mount
- Suitable for ETS 4 (or latest versions)

78.2K Screw terminal



- Thermal protection, overload protection and short-circuit protection
- Two power supplies can be installed 15 meters apart

For outline drawing see page 6		
Output specification		
Output current	mA	640
Output voltage	V	30
Input specification		
Nominal voltage (U_N)	V AC	230240
Operating range	V AC	185 - 260
Stand-by power consumption	W	1.45
Power factor		0.62
Max current consumption	А	0.25
Technical data		
Minimum distance between power suppl	ies m	15
Dielectric strength between input/output	t VAC	3000
Ambient temperature range	°C	-5/+45
Protection category		IP 20
Approvals (according to type)		CE

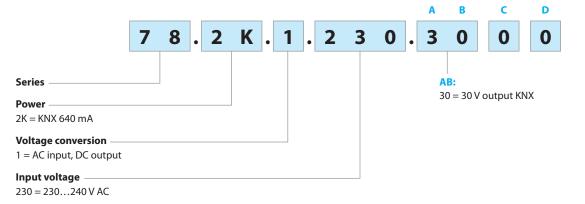


Ordering information

78

SERIES

Example: 78 series, KNX switch mode power supply, 640 mA output, 230...240 V AC input.



Technical data

EMC specifications (according to EN 61204-3)		Reference stan	dard	78.2K
Electrostatic discharge	contact discharge	EN 61000-4-2		4 kV
	air discharge	EN 61000-4-2		8 kV
Radiated electromagnetic field	801000 MHz	EN 61000-4-3		10 V/m
	12.8 GHz	EN 61000-4-3		3 V/m
Fast transients	HBES terminals	EN 61000-4-4		1 kV
(burst 5/50 ns, 5 and 100 kHz)	on supply terminals	EN 61000-4-4		2 kV
Voltage pulses on supply terminals	DM supply terminals	EN 61000-4-5		1 kV
(surge 1.2/50 μs)	CM supply terminals	EN 61000-4-5		2 kV
	HBES terminals	EN 61000-4-5		2 kV
Radio-frequency common mode	HBES terminals	terminals EN 61000-4-6		10 V
voltage (0.15230 MHz)	on supply terminals	EN 61000-4-6		10 V
Short interruptions	criterion A	EN 61000-4-11		10 cycles
Radio-frequency conducted emissions	0.1530 MHz	EN 55022		class B
Radiated emissions	301000 MHz	EN 55022		class B
Terminals				Мах
Wire size (Solid cable, stranded cable)			mm²	1 x 4 / 2 x 2.5
			AWG	1 x 12 / 2 x 14
🕀 Screw torque			Nm	0.8
Wire strip length			mm	9
Other data				
Power lost to the environment with rate	ed output current		W	4.8

DM: differential mode

CM: common mode



78 SERIES

LED table

Туре	Area	State	LED	OUTPUT
		V _{out} OK	• OFF • OFF	ON
	CHECK START UP	V _{out} LOW < 29V	• OFF • OFF	OFF
		V _{out} HIGH > 33V	• OFF • OFF	OFF
78.2K.1.230.3000	NORMAL FUNCTION	V _{out} OK I _{out} > 0.9A	• OFF	ON
		V _{out} < 29V I _{out} > 0.9A	• OFF • OFF	ON
		Pre-alarm: up to 60s	• OFF	ON
	Alarm condition: Tamb > 45°C @ Inom.	Latched alarm	OFF OFF	OFF

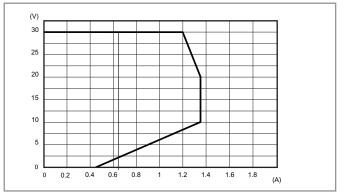


Output specification

78

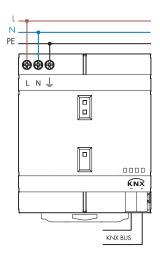
SERIES

FB78-6 Output voltage v output current (78.2K)



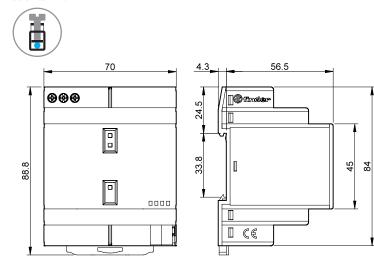
Overload diagram, KNX approved

Wiring diagram



Outline drawings

Type 78.2K Screw terminal



III-2021, www.findernet.com

6



KNX interfaces



1K SERIES

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1K SERIES KNX Universal interface





KNX Universal interface 1K.02 - 2 input - 2 LEDs 1K.04 - 4 input - 4 LEDs • Available with 2 or 4 inputs • 8 advanced logic functions • Compact size • Status LED managing	Ik.oz/o4 Ik.oz/o4
For outline drawing see page 6 Supply specification	
Type of BUS	KNX
Supply voltage V DC	30
Technical data	
Logic functions	AND, OR, NOT, XOR, NOR, NAND, XNOR, Byte to bit and bit to byte conversions, 1, 2 and 4 bytes threshold
Software compatibility	ETS 5 (or above)
Ambient temperature range °C	-5+45
Protection category	IP 40
Approvals (according to type)	

3



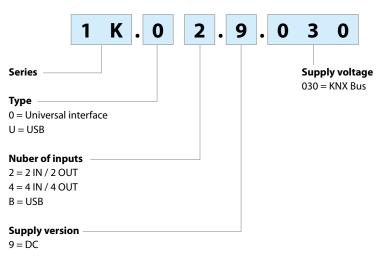
1К.UB **KNX USB interface** 1K.UB - USB interface for KNX BUS **KNX**[®] • Standard KNX TP backbone • USB type-B connector C • Compact size, one module wide • LED indicating BUS status The modular USB Finder interface has 1 module DIN BAR-mounting size. Thanks to it you can connect the PC through the USB port in order to manage your KNX system through the ETS software taking up the least possible space. For outline drawing see page 6 Supply specification Type of BUS KNX Supply voltage V DC 30 **Technical data** Software compatibility ETS 3 (or above) Ambient temperature range °C -5...+45 Protection category IP 40 Approvals (according to type) _



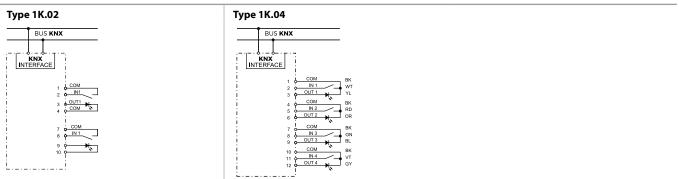


Ordering information

Example: 1K Series, KNX universal interfaces with 2 IN / 2 OUT, in-wall mounting.

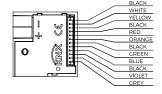


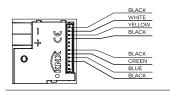
Wiring diagram



Wired cable

Type 1K.02 and 1K.04





Wired cable for 1K.02.9030		
1.	BLACK	COM
2.	WHITE	INPUT 1
3.	YELLOW	OUTPUT 1
4.	BLACK	COM
5.	NOT CONN	ECTED
6.	NOT CONN	ECTED
7.	BLACK	COM
8.	GREEN	INPUT 3
9.	BLUE	OUTPUT 3
10.	BLACK	COM
11.	NOT CONN	ECTED
12.	NOT CONN	ECTED

w	Wired cable for 1K.04.9030				
1.	BLACK	COM			
2.	WHITE	INPUT 1			
3.	YELLOW	OUTPUT 1			
4.	BLACK	COM			
5.	RED	INPUT 2			
6.	ORANGE	OUTPUT 2			
7.	BLACK	COM			
8.	GREEN	INPUT 3			
9.	BLUE	OUTPUT 3			
10.	BLACK	COM			
11.	VIOLET	INPUT 4			
12.	GRAY	OUTPUT 4			



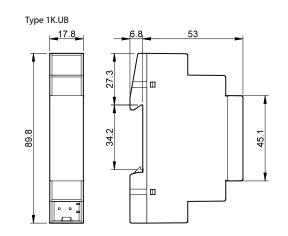


Outline drawings





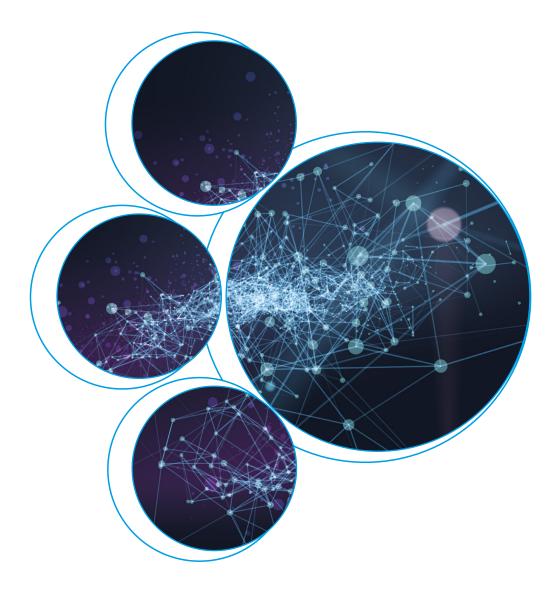




6



Index – General technical information



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Index - General technical information



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Reference standards

Unless expressly indicated otherwise, the products shown in this catalogue are designed and manufactured according to the requirements of the following European and International Standards:

- EN 61810-1, EN 61810-2, EN 61810-7 for electromechanical elementary relays
- EN 61810-3 for relays with forcibly guided contacts
- EN 61812-1 for timers
- EN 60669-1 and EN 60669-2-2 for electromechanical step relays
- EN 60669-1 and EN 60669-2-1 for light-dependent relays, electronic step relays, light dimmers, staircase switches, time switches, movement detectors and monitoring relays.

Other important standards, often used as reference for specific applications, are:

- EN 60335-1 and EN 60730-1 for domestic appliances

- EN 50178 for industrial electronic equipments

Reference values and tolerances

Unless expressly indicated otherwise, all technical data is specified under the following environmental conditions:

- ambient temperature: 23 °C \pm 5 K

- pressure: 96 ± 10 kPa
- humidity: 50 ± 25%

 - altitude: from sea level to 2000 m. Higher altitudes will not affect current or temperature ratings, but will require a de-rating of the rated impulse voltage - which must be reduced by 14% at 3000 m, 29% at 4000 m, 48% at 5000 m

The following tolerances apply:

- coil resistance, rated consumption and rated power: $\pm\,10\%$
- frequency: ± 2%
- dimensions indicated in the mechanical drawings: \pm 0.1 mm

Regulations for storage and handling of goods

All Finder products are packaged individually and / or in multiple packages and boxes that are designed to facilitate warehousing, identification, storage and handling.

To ensure optimum performance and quality over time, the following regulations must be adhered to:

- ALWAYS move pallets by forklift and / or other suitable equipment for moving and handling goods.
- Handle products with caution, avoiding dropping, falling or other violent mechanical stress (such as shock, compression and abrasion) that could compromise their integrity and functionality.
- Store the product in dry areas, in accordance with the "storage temperature range" guidelines.
- Maintain in the vertical position the packages and boxes, which have been designed to protect the contents more effectively this way.
- To simplify the identification and traceability of products, store them in their original packaging until they are used.
- Keep the original packaging closed, in order to avoid the accumulation of dust on the products; and to reduce their exposure to direct sunlight.
- In cases such as e-commerce, when and where necessary, use additional packaging to avoid potential damage from automatic sorting systems.
- Avoid using products found in packaging with visible signs of damage or tampering.

Operating & installation conditions

Coil operating range

In general, Finder relays will operate over the full specified temperature range, according to:

- Class 1 80% to 110% of nominal coil voltage, or
- Class 2 85% to 110% of nominal coil voltage.

Outside the above Classes, coil operation is permitted according to the limits shown in the appropriate "R" chart.

Unless expressly indicated otherwise, all relays are suitable for 100% Duty Cycle (continuous energisation) and all AC coil relays are suitable for 50 and 60 Hz frequency.

Excessive peak voltage limiting

Overvoltage protection (varistor for AC, diode for DC) is recommended in parallel with the coil for nominal voltages \geq 110 V for the relays of 40, 41, 44, 46 series. LED + Varistor (for AC) or LED + diode (for DC) 99 series modules are perfectly suitable for this purpose.

Residual current

When AC relay coils are controlled via a proximity switch, or via cables having length > 10 m, the use of a 99 series "residual current bypass" module is recommended, or alternatively, fit a resistor of 62 kOhm/1 watt in parallel with the coil.

Ambient temperature

The Ambient temperature as specified in the relevant specification and "R" chart relates to the immediate environment in which the component is situated, as this may be greater than the ambient temperature in which the equipment is located. Refer to page XIV for more detail.

Condensation

Environmental conditions causing condensation or ice formation in the relay are not permitted.

Installed orientation

The component's specification is unaffected (unless expressly stated otherwise) by its orientation, (provided it is properly retained, eg by a retaining clip in the case of socket mounted relays).

RC contact suppression

If a resistor/capacitor network is placed across a contact to suppress arcing, it should be ensured that when the contact is open, the leakage current through the RC network does not give rise to a residual voltage across the load (typically the coil of another relay or solenoid) any greater than 10% of the load's nominal voltage - otherwise, the load may hum or vibrate, and reliability can be affected. Also, the use of an RC network across the contact will destroy the isolation normally afforded by the contact (in the open position).

Guidelines for automatic flow solder processes

In general, an automatic flow solder process consists of the following stages:

Relay mounting

Ensure that the relay terminals are straight and enter the PC board perpendicular to the PC board. For each relay, the catalogue illustrates the necessary PC board hole pattern (copper side view). Because of the weight of the relay, a plated through hole printed circuit board is recommended to ensure a secure fixation.

Flux application

This is a particularly delicate process. If the relay is not RT II or RT III rated (see page XIV), flux may penetrate the relay due to capillary forces, changing its performance and functionality.

Whether using foam or spray fluxing methods, ensure that flux is applied sparingly and evenly and does not flood through to the component side of the PC board.

By following the above precautions, and assuming the use of alcohol or water based fluxes, it is possible to satisfactorily use relays with protection category RT II or RT III.



Preheating

Set the preheat time and heat to just achieve the effective evaporation of the flux, taking care not to exceed a component side temperature of 120 $^{\circ}$ C (248 $^{\circ}$ F).

Soldering

Set the height of the molten solder wave such that the PC board is not flooded with solder. Ensure the solder temperature and time are kept to 260 $^{\circ}$ C (500 $^{\circ}$ F) and 5 seconds maximum.

Cleaning

The use of modern "no-clean" flux avoids the necessity of washing the PC boards.

In special cases, where the PC board must be washed, the use of wash-tight relays (option xxx1 - RT III) is mandatory.

In such case, after the soldering and before starting any cleaning process, it is necessary to assure an appropriate cooling of the assemblies, in order to reduce thermal stress and avoid pressure difference between relay interior and ambient, both conditions which could cause cracking of the sealing.

Ultrasonic cleaning is generally not allowed. Aggressive solvents must be avoided: the user should establish compatibility between his cleaning fluid and the relay plastics. In washing cycles, the solvent temperature must not be higher than 50 °C, and the difference of the temperature of cleaning and rinsing liquids must not exceed 10 °C.

After cleaning it is suggested to break the pin on the relay cover. This is necessary to guarantee the electrical life at maximum load as quoted in the catalogue; otherwise ozone generated inside the relay (dependent on the switching load and frequency) will significantly reduce the electrical life.

Terminology & definitions

All the following terms used in the catalogue are commonly used in technical language. However, occasionally, National, European or International Standards may prescribe the use of different terms, in which case these will be mentioned in the appropriate descriptions that follow.

Terminal marking

European Standard EN 50005 recommends the following numbering for the marking of relay terminals:

- .1 for common contact terminals (e.g. 11, 21, 31...)
- .2 for NC contact terminals (e.g. 12, 22, 32...)
- .4 for NO contact terminals (e.g. 14, 24, 34...)
- A1 and A2 for coil terminals
- B1, B2, B3 etc. for Signal inputs

- Z1 & Z2 for potentiometer or sensor connection

1.
$$1.$$
 $2.$ 1.4 $12.$ 14 $22.$ $12.$ 14 $22.$ $12.$ 14 $22.$ $12.$ 14 $22.$ $12.$ $12.$ 14 11 11 $12.$ 11 11 $12.$ 11 $12.$ 11 $12.$ 11 $12.$

Contact Example: configuration Relay with 4 poles Number

For delayed contacts of timers the numbering will be:

- .5 for common contact terminals (e.g. 15, 25,...)

- .6 for NC contact terminals (e.g. 16, 26,...)

- .8 for NO contact terminals (e.g. 18, 28,...)

American standards prescribes:

progressive numbering for terminals (1,2,3,...13,14,...) and sometimes A and B for coil terminals.

Contact specification

Symbol	Configuration	EU	D	GB	USA
1	Make contact	NO	S	Α	SPST-NO
1	(Normally Open)				DPST-NO
I					nPST-NO
1	Break contact	NC	Ö	В	SPST-NC
4	(Normally Closed)				DPST-NC
I					nPST-NC
11	Changeover	CO	W	С	SPDT
4					DPDT
I					nPDT

n=number of poles (3,4,...), S=1 and D=2

Contact Set

The contact set comprises all the contacts within a relay.

Single contact

A contact with only one point of contact.

Twin/Bifurcated contact

A contact with two points of contact, which are effectively in parallel with each other. Very effective for switching small contact loads such as analogue, transducer, low signal or PLC input circuits.

Double break contact

A contact comprising two points of contact in series with each other. Particularly effective for switching DC loads. The same effect can be achieved by wiring two single contacts in series.

Micro interruption

Interruption of a circuit, without any specific requirements for distance or dielectric strength across the contact gap. All Finder relays comply or exceed this.

Micro disconnection

Adequate contact separation in at least one contact so as to provide functional safety. A dielectric strength requirement must be achieved across the contact gap. All Finder relays comply with this class of disconnection.

Full disconnection

Contact separation for the disconnection of conductors so as to provide the equivalent of basic insulation between those parts intended to be disconnected. There are requirements for both the dielectric strength and the dimensioning of the contact gap. Several Finder relays comply with this category of disconnection.

Rated current

This coincides with the *Limiting continuous current* - the highest current that a contact can continuously carry within the prescribed temperature limits. It also coincides with the *Limiting cycling capacity*, i.e. the maximum current that a contact is capable of making and breaking under specified conditions. In virtually all cases the Rated current is also the current that, when associated with the Rated switching voltage, gives rise to the Rated load (AC1). (The exception being the 30 series relay).

Maximum peak current

The highest value of inrush current (≤ 0.5 seconds) that a contact can make and cycle (duty cycle ≤ 0.1) without undergoing any permanent degradation of its characteristics due to generated heat. It also coincides with the *Limiting making capacity*.

Rated switching voltage

This is the switching voltage that when associated with the Rated current gives rise to the Rated load (AC1). The Rated load is used as the reference load for electrical life tests.

Maximum switching voltage

This represents the maximum nominal voltage that the contacts are able to switch and for the relay to meet the insulation and design requirements called for by the insulation coordination standards.



Rated load AC1

The maximum AC resistive load (in VA) that a contact can make, carry and break repeatedly, according to classification AC1 (see Table 1). It is the product of rated current and rated voltage, and is used as the reference load for electrical life tests.

Rated load AC15

The maximum AC inductive load (in VA) that a contact can make, carry and break repeatedly, according to classification AC15 (see Table 1), called "AC inductive load" in EN 61810-1, Annex B.

Single-phase motor rating

The nominal value of motor power that a relay can switch.

(The figures are given in kW; the horsepower rating can be calculated by multiplying the kW value by 1.34 i.e. 0.37 kW = 0.5 HP).

Note: "inching" or "plugging" is not permitted.

If reversing motor direction, always allow an intermediate break of > 300 ms, otherwise an excessive inrush peak current (caused from change of polarity of motor capacitor) may occur, causing contact welding.

Nominal lamp ratings

Lamp ratings for 230 V AC supply for:

- Incandescent (or halogen) lamps

- Fluorescent lamps with electronic or electromechanical ballast
- CFL (Compact Fluorescent Lamps) or LED lamps
- LV (Low voltage) halogen or LED lamps with electronic or electromechanical ballast

Breaking capacity DC1

The maximum value of DC resistive current that a contact can make, carry and break repeatedly, according to classification DC1 (see Table 1).

Minimum switching load

The minimum values of power, voltage and current that a contact can reliably switch. For example, if minimum values are 300 mW, 5 V/5 mA:

- with 5 V the current must be at least 60 mA;
- with 24 V the current must be at least 12.5 mA;
- with 5 mA the voltage must be at least 60 V.

For gold contact variants, loads no less than 50 mW, 5 V/2 mA are suggested. With 2 gold contacts in parallel, it is possible to switch 1 mW, 0.1 V/1 mA.

Test conditions for contact data and charts

Unless otherwise specified, the following test conditions apply:

- Tests performed at the maximum ambient temperature.
- Relay coil (AC or DC) energised at rated voltage.
- Load test applied to the NO contacts; generally the rated AC1 current for the NC contacts is the same, but the electrical life and/or the other ratings (AC15, DC, motor, lamp) can be lower, information on request. For a CO contact, the rated values and third-party life tests are based on a single load being controlled by either the NO or the NC side, but a "secondary" load ≤10% of the rated load is generally acceptable on the other side of the CO.
- Switching frequency for elementary relays: 900 cycles/h with 50% duty cycle (can be 25% or less for relays with rated current \geq 16 A).
- Switching frequency for step relays: 900 cycles/h for the coil, 450 cycles/h for the contact, 50% duty cycle.
- Electrical life expectancy values and ratings other than AC1 (AC15, DC, motor, lamp) are generally valid for relays with standard contact material; data for optional materials are available on request.

Electric life tests

The Electrical life at rated load AC1, as specified in the Technical data, represents the life expectancy for an AC resistive load at rated current and 250 V.

(This value can be used as the relay B_{10} Value; see "Electrical life "F-chart" and "Reliability" sections).

Electrical life "F-chart"

The "Electrical life (AC) v contact current" chart indicates the life expectancy for an AC resistive load for different values of contact current. Some charts also indicate the results of electrical life tests for inductive AC loads In general, the reference load voltage applicable to these life expectancy charts is Un = 250 V AC. However, the life indicated can also be assumed to be approximately valid for voltages between 125 V to 277 V. Where the life expectancy chart shows a curve for 440 V, the life indicated can also be assumed to be approximately valid for voltages up to 480 V.

Note: Life, or number of cycles, from these charts can be taken as indicating the B_{10} statistical value for the purposes of reliability calculations. And, this value multiplied by 1.4 could be taken as an approximation to the related MCTF (Mean Cycles To Failure) figure. (Failure, in this case, refers to the contact "wear-out" mechanism that occurs at relatively high contact loads.) Predicting life expectancy at voltages lower than 125 V:

For load voltages < 125 V (i.e. 110 or 24 V AC), the electrical life will rise significantly with decreasing voltage. (A rough estimate can be made using a multiplying factor of 250/2Un and applying it to the life expectancy appropriate to the 250 V load voltage).

Estimating switching current at voltages greater than 250 V:

For load voltages higher than 250 V (but less than the maximum switching voltage specified for the relay), the maximum contact current should be limited to the Rated load AC1 divided by the voltage being considered. For example, a relay with rated current and rated load AC1 of 16 A and 4000 VA respectively, is able to switch a maximum current of 10 A at 400 V AC: the corresponding electrical life will be approximately the same as that at 16 A/250 V.

Load reduction factor versus Cos $\boldsymbol{\phi}$

The load current for AC loads which comprise both an inductive and resistive component can be estimated by applying a reduction factor (k) to the resistive contact current (according to the load's Cos φ). Such loads should not be taken as appropriate for electric motors or fluorescent lamps, where specific ratings are quoted. They are however, appropriate for inductive loads where the current and Cos φ are substantially the same at "make" and "break", and are also widely specified by international relay standards as reference loads for performance verification and comparison.

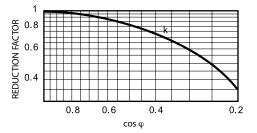




TABLE 1 Contact load classifications

(related to the utilization categories defined in EN 60947-4-1 and EN 60947-5-1)

Load classification	Supply type	Application	Switching with relay
AC1	AC single-phase AC three-phase	Resistive or slightly Inductive AC loads.	Work within the relay data.
AC3	AC single-phase AC three-phase	Starting and stopping of Squirrel cage motors. Reversing direction of rotation only after motor has stopped rotating. <u>Three-phase:</u> Motor reversal is only permitted if there is a guaranteed break of 50 ms between energisation in one direction and energisation in the other. <u>Single-phase:</u> Provision of 300 ms "dead break" time when neither relay contacts are closed - during which time the capacitor discharges harmlessly through the motor windings.	For single-phase: keep to the relay data. For three-phase: see "Three-phase motors" section.
AC4	AC three-phase	Starting, Stopping and Reversing direction of rotation of Squirrel cage motors. Jogging (Inching). Regenerative braking (Plugging).	Not possible using relays. Since, when reversing a phase connection, severe contact arcing will occur.
AC14	AC single-phase	Control of small electromagnetic loads (< 72 VA), power contactors, magnetic solenoid valves, and electromagnets.	Assume a peak inrush current of approx. 6-times rated current, and keep this within the the specified "Maximum peak current" for the relay.
AC15	AC single-phase	Control of small electromagnetic loads (> 72 VA), power contactors, magnetic solenoid valves, and electromagnets.	Assume a peak inrush current of approx. 10-times rated current, and keep this within specified "Maximum peak current" for the relay.
DC1	DC	Resistive loads or slightly inductive DC loads. (The switching voltage at the same current can be doubled by wiring 2 contacts in series).	Work within relay data (see the diagram "Maximum DC1 breaking capacity").
DC13	DC	Inductive DC loads such as contactor coils, electrovalves, electromagnets	This assumes no inrush current, although the switch off over-voltage can be up to 15 times the rated voltage. An approximation of the relay rating on a DC inductive load with 40 ms L/R can be made using 50% of the DC1 rating. If a freewheeling diode is wired in parallel to the load, it can be considered the same value as DC1. See the diagram "Maximum DC1 breaking capacity"

VII



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 TABLE 2.1 C Straig
 Certified products ratings

 R = Resistive / GP = General Purpose / GU = General Use / SB = Standard Ballast /I = Inductive (cos\u03c6 0.4) / B = Ballast / NO = N.O. type

			Ratings			_		
Туре	UL file No.	AC/DC		r Load" 9 phase	Pilot Duty	Open Type Devices	Pollution degree	Max Surrounding Air Temperature
			110-120	220-240				
34.51	E106390	6 A – 250 Vac (GP)			B300 – R300	Yes	2	40 °C
34.81.7.XXX.7048	E106390	0.1 A – 48 Vdc (GU)	/	/	/	Yes	1	70 ℃
34.81.7.XXX.7220	E106390	0.2 A – 220 Vdc (GU)	/	/	/	Yes	1	70 ℃
34.81.7.XXX. 8240	E106390	2 A – 277 Vac (GU)	/	/	1.25 A-120 Vac 0.63 A-240 Vac	Yes	1	50 °C
34.81.7.XXX.9024	E106390	6 A – 24 Vdc (GU)	/	/	1.5 A – 24 Vdc	Yes	1	70 °C
40.31 - 40.51	E81856	10 A – 250 Vac (R)		1/3 Hp (250 V)	/	Yes	/	85 °C
40.52	E81856	8 A – 250 Vac (R) 8 A – 277 Vac (GP) 8 A – 30 Vdc (GP)	1/6 Hp (4.4 FLA)	1/3 Hp (3.6 FLA)	R300	Yes	/	85 °C
40.61	E81856	15 A – 250 Vac (R)		½ Hp (250 V)	/	Yes	/	85 °C
40.31 – 40.51 NEW	E81856	12 A – 277 Vac (GU) 12 A – 30 Vdc (GU)	1/3 Hp (7.2 FLA/43.2 LRA)	³ ⁄ ₄ Hp (6.9 FLA/41.4 LRA)	B300	Yes	2 or 3	85 °C
40.52 NEW	E81856	8 A – 250 Vac (R) 8 A – 277 Vac (GP) 8 A – 30 Vdc (GP)	1/4 Hp	1/2 Hp	B300	Yes	2 or 3	85 °C
40.61 NEW	E81856	16 A – 277 Vac (GU) 16 A – 30 Vdc (GU) (AgCdO) 12 A – 30 Vdc (GU) (AgNi) 16 A – 24 Vdc (GU) (AgSnO ₂)	1/3 Hp (7.2 FLA/43.2 LRA)	³ ⁄ ₄ Hp (6.9 FLA/41.4 LRA)	B300	Yes	2 or 3	85 ℃
40.62	E81856	10 A – 277 Vac (GU) 10 A – 24 Vdc (GU)	¼ Hp (only NO)	½ Hp (AgNi) (Only NO) ¾ Hp (AgSnO₂) (Only NO)	B300 (Only NO) 1 A – 30 Vdc (Only NO)	Yes	2 or 3	85 ℃
40.11 - 40.41	E81856	10 A - 240 Vac (R) 5 A - 240 Vac (I) 10 A - 250 Vac (GP) 8 A - 24 Vdc 0.5 A - 60 Vdc 0.2 A - 110 Vdc 0.12 A - 250 Vdc	1	½ Hp (250 V)	/	Yes	/	70 °C
41.31	E81856	12 A – 277 Vac (GU) 12 A – 277 Vac (R)	1/4 Hp (5.8 FLA)	½ Hp (4.9 FLA)	B300 – R300	Yes	2 or 3	40 or 70 °C with a minimum distance among relay of 5 mi
41.61	E81856	16 A – 277 Vac (GU-R) 8 A – 277 Vac (B)	¼ Hp (5.8 FLA)	½ Hp (4.9 FLA)	B300 – R300	Yes	2 or 3	40 or 70 °C with a minimum distance among relay of 5 mi
41.52	E81856	8 A – 277 Vac (GU-R) 8 A – 30 Vdc (GU; NO)		½ Hp (277 V) (4.1 FLA)	B300	Yes	2 or 3	40 or 70 °C with a minimum distance among relay of 5 mi
43.41	E81856	10 A – 250 Vac (GU-R) 4 A – 30 Vdc (R)	¼ Hp (5.8 FLA)	½ Hp (4.9 FLA)	B300 – R300	Yes	2 or 3	40 or 85 ℃
43.61	E81856	10 A – 250 Vac (GU-R) (AgCdO) 16 A – 250 Vac (GU) (AgNi) 16 A – 250 Vac (R) (AgCdO)	¹ ⁄ ₄ Hp (5.8 FLA) (AgCdO) 1/3 Hp (7.2 FLA) (AgNi)	^{1/2} Hp (4.9 FLA) (AgCdO) ^{3/4} Hp (6.9 FLA) (AgNi)	B300 – R300	Yes	2 or 3	40 or 85 °C
44.52	E81856	6 A – 277 Vac (R)	1/8 Hp (3.8 FLA)	1/3 Hp (3.6 FLA)	/	Yes	/	85°C
44.62	E81856	10 A – 277 Vac (R)	¼ Hp (5.8 FLA)	³ ⁄ ₄ Hp (6.9 FLA)	/	Yes	/	85°C
45.31	E81856	16 A – 277 Vac (GU)(AgNi) 16 A – 30 Vdc (GU)(AgNi)	1/3 Hp (7.2 FLA) (AgNi; NO)	1 Hp (8 FLA) (AgNi)	/	Yes	2 or 3	105 or 125 °C with a minimum distance among rela of 10 mm
45.71	E81856	16 A – 240 Vac (GU) 16 A – 30 Vdc (GU) (AgCdO) 16 A – 277 Vac (GU) 16 A – 30 Vdc (NO-GU) 12 A – 30 Vdc (NC-GU) (AgNi)	¹ ⁄ ₂ Hp (9.8 FLA) (AgCdO) 1/3 Hp (7.2 FLA) (AgNi; NO)	1 Hp (8 FLA) (AgNi)	/	Yes	2 or 3	105 or 125 °C with a minimum distance among rel of 10 mm
45.91	E81856	16 A – 277 Vac (GU)(AgNi) 16 A – 30 Vdc (GU)(AgNi)	1/6 Hp (4.4 FLA)	½ Hp (4.9 FLA)	/	Yes	2 or 3	105 or 125 °C with a minimum distance among rela of 10 mm
46.52	E81856	8 A – 277 Vac (GU) 6 A – 30 Vdc (R)	¼ Hp (5.8 FLA/34.8 LRA)	½ Hp (4.9 FLA/29.4 LRA)	B300 – R300	Yes	2 or 3	70 °C
46.61	E81856	16 A – 277 Vac 12 A(NO)-10 A (NC) 30 Vdc (AgNi) 10 A(NO)-8 A(NC) 30 Vdc (AgSnO ₂)	1/3 Hp (7.2 FLA/43.2 LRA)	³ ⁄ ₄ Hp (6.9 FLA/41.4 LRA)	B300 – R300 (AgNi) A300 – R300 (AgSnO ₂)	Yes	2 or 3	70 °C



 TABLE 2.1 C State
 Certified products ratings

 R = Resistive / GP = General Purpose / GU = General Use / SB = Standard Ballast /I = Inductive (cos\u03c6 0.4) / B = Ballast / NO = N.O. type

Туре	UL file No.	AC/DC		r Load" e phase	Pilot Duty	Open Type Devices	Pollution degree	Max Surrounding Air Temperature
			110-120	220-240				
50	E81856	8 A – 277 Vac (GU) 8 A – 30 Vdc (GU)	1/3 Hp (7.2 FLA/43.2 LRA) (Only NO)	½ Hp (4.9 FLA/29.4 LRA) (Only NO)	B300 (NO only)	Yes	2 or 3	70 °C with a minimum distance among relay of 5 mm
55.X2 – 55.X3	E106390	10 A – 277 Vac (R) 10 A – 24 Vdc (R) (55.X2) 5 A – 24 Vdc (R) (55.X3)	1/3 Hp (7.2 FLA)	³ ⁄4 Hp (6.9 FLA)	R300 (2 CO only)	Yes	/	40 °C
55.X4	E106390	7 A – 277 Vac (GP) 7 A – 30 Vdc (GP) (Std/Au contact) 5 A – 277 Vac (R) 5 A – 24 Vdc (R) (AgCdO contact)	1/8 Hp (3.8 FLA)	1/3 Hp (3.6 FLA)	R300	Yes	/	55℃
56	E81856	12 A - 277 Vac (GU) 12 A - 30 Vdc (GU) (AgNi; NO) 8 A - 30 Vdc (GU) (AgNi; NC) 12 A - 30 Vdc (GU) (AgCdO) 10 A - 30 Vdc (GU) (AgSnO ₂ ; NO) 8 A - 30 Vdc (GU)	½ Hp (9.8 FLA)	1 Hp (8 FLA)	B300	Yes	2 or 3	40 or 70 ℃
60	E81856	10 A – 277 Vac (R) 10 A – 30 Vdc (GU)	1/3 Hp (7.2 FLA)	1 Hp (8 FLA)	B300 (AgNi only) R300	Yes	/	40 °C
62	E81856	15 A – 277 Vac (GU) 10 A – 400 Vac (GU) 8 A – 480 Vac (GU) 15 A – 30 Vdc (GU)	¾ Hp (13.8 FLA)	2 Hp (12 FLA) 1 Hp (480 Vac - 3 Ø) (2.1 FLA) (NO)	B300 (AgCdO) R300	Yes	2 or 3	40 or 70 °C
62.XX.9.XXX.X2XXS	E81856	16 A – 277 Vac (GU) 16 A – 30 Vdc (GU) 1.6 A – 110 Vdc (GU)	/	/	/	Yes	2 or 3	85 °C
62.31.9.XXX.4800	E81856	12 A – 240 Vdc (GU) 16 A – 125 Vdc (GU) 16 A – 30 Vdc (GU)	/	/	/	Yes	2 or 3	70 °C
62.32.9.XXX.4800	E81856	6 A – 240 Vdc (GU) 12 A – 125 Vdc (GU) 16 A – 30 Vdc (GU)	/	/	/	Yes	2 or 3	70 °C
65.31	E81856	20 A – 277 Vac (GU)	3/4 Hp	2 Hp	/	Yes	/	70 °C
65.61 65.31 NO 65.61 NO		30 A – 277 Vac (GU)	(13.6 FLA)	(12.0 FLA)				
65.31-S 65.61-S DC coil and NO type only)		35 A – 277 Vac (GU)	/	/				85 ℃
66	E81856	30 A – 277 Vac (GU) (NO) 10 A – 277 Vac (GU) (NC) 24 A – 30 Vdc (GU) (NO) 30 A – 30 Vdc (GU) (X6XX type only)	1 Hp (16.0 FLA/96 LRA) (AgCdO, NO only) ½ Hp (9.8 FLA/58.8 LRA) (AqNi, NO only)	2 Hp (12.0 FLA/72 LRA) (NO only)	1	Yes	2 or 3	70 ℃ with a minimum distance among relay of 20 mm
67	E81856	50 A – 277 Vac (GU) 50 A – 480 Vac (GU) (three phases)	/	/	/	Yes	3	85 ℃ (60 ℃ – x50x)
67 1301-1501	E81856	50 A – 277 Vac (GU) 50 A – 480 Vac (GU) (three phases)	1 ½ Hp (20 FLA/120 LRA)	3 Hp (17 FLA/102 LRA) 15 Hp – 480 Vac – 3 Ø (21 FLA/116 LRA)	/	Yes	3	60°C (GU) or 40 °C
67 4301-4501	E81856	50 A – 277 Vac (GU) 50 A – 480 Vac (GU) (three phases)	1 ½ Hp (20 FLA/120 LRA)	3 Hp (17 FLA/102 LRA) 10 Hp – 480 Vac – 3 Ø (14 FLA/81 LRA)	/	Yes	3	60°C (GU) or 40 °C
20	E81856	16 A – 277 Vac (R) 1000 W Tung. 120 V 2000 W Tung. 277 V	½ Hp (9.8 FLA)	/	/	Yes	/	40 °C
85.02 - 85.03	E106390	10 A – 277 Vac (R) 10 A – 24 Vdc (R) (55.X2) 5 A – 24 Vdc (R) (55.X3)	1/3 Hp (7.2 FLA)	³ ⁄ ₄ Hp (6.9 FLA)	R300 (2 CO only)	Yes	/	40 °C
85.04	E106390	7 A – 277 Vac (GP) 7 A – 30 Vdc (GP) (Std/Au contact) 5 A – 277 Vac (R) 5 A – 24 Vdc (R) (AgCdO contact)	1/8 Hp (3.8 FLA)	1/3 Hp (3.6 FLA)	R300	Yes	/	55℃
86	E106390	/	/	/	/	Yes	2	35 or 50 °C
99	E106390 E337851	/ 10 A – 250 Vac (R)	/	/ 1 ½ Hp (250 Vac)	/	Yes Yes	2 or 3 2	50 °C -20 / +40 °C
7T.812301 7T.812401				(10 FLA)				

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TABLE 2.2 c() us Certified products ratings

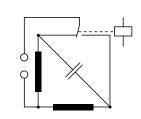
R = Resistive / GP = General Purpose / GU = General Use / SB = Standard Ballast /I = Inductive (cos\u03c6 0.4) / B = Ballast / NO = N.O. type

			Ratings					
Туре	UL file No.	AC/DC	OC "Motor Load" Single phase		Pilot Duty	Open Type Devices	Pollution degree	Max Surrounding Air Tomporaturo
			110-120	220-240				Temperature
19.21	E81856	10 A – 250 Vac (GU)	1/4 Hp	½ Hp	B300 – R300	Yes		50 ℃
22.32 - 22.34	E81856	25 – 277 Vac (GU)	3/4 Hp	2 Hp	A300	Yes	2	50 °C
		25 A – 30 Vdc (GU) 20 A – 277 Vac (B)	(13.8 FLA / 82.8 LRA) (AgNi ; N.O.) 1/2 Hp (9.8 FLA / 5.8 LRA) (AgSnO ₂ ; N.O.)	(12 FLA / 72 LRA) (AgNi ; N.O.) 1.5 Hp (10 FLA / 60 LRA) (AgSnO ₂ ; N.O.) Three phase (22.34 N.O. only) 3 Hp (9.6 FLA / 64 LRA)			-	
0.22.33 – 0.22.35	E81856	5 A – 277 Vac (GU)			B300	Yes	2	50 °C
70.61	E106390	6 A – 250 Vac (R)	/	/	/	Yes	2	50 °C
, 0101	2.00070	6 A – 24 Vdc (R)	,	,	,		-	50 0
72.01 – 72.11	E81856	15 A – 250 Vac (R)	/	½ Hp (250 Vac) (4.9 FLA)	/	Yes	2 or 3	50 ℃
77.01.08	E359047	5 A – 240 Vac (GU)	1/10 Hp			Yes	2	50 °C
		3 A – 277 Vac (SB)						
77.01.9.024.9024	E359047	12 A – 24 Vdc (GU)	5 A FLA/50 A LRA			Yes	2	50 °C
			24 Vdc					
77.01.9.024.9125	E359047	6 A – 120 Vdc (GU)	1/6 Hp - 120 Vdc			Yes	2	50 °C
77.11	E359047	15 A – 277 Vac (GU-B)	3⁄4 Hp	1 Hp	1	Yes	2	45 °C
77.31	E359047	30 A – 400 Vac (GU)	3⁄4 Hp	1 Hp	/	Yes	2	40 °C
		30 A – 277 Vac (B)		½ Hp (480 Vac)				
80.01-11-21-41-51-	E172124	10 A – 250 (R)		34 Hp (250 Vac)	B300	Yes	2	40 °C
91X(0 or P)XXX				(NO only)	(NO only)			
80.61	E172124	8 A – 250 (GU;R)	/	1/3 Hp (250 Vac)	R300	Yes	2	40 °C
80.82	E172124	6 A – 250 Vac (GU;R)	/	(3.6 FLA)	B300 – R300	Yes	2	40 °C
83.X1 – 83.X2	E81856	12 A – 250 Vac (GU)		/	/	Yes	2	40 ℃ 50 ℃
83.62	E81856	8 A – 250 Vac (GU)		/	/	Yes	2	50 ℃
84	E81856	10A – 277 Vac			/ B300		2	
04	E01030	10 A – 30 Vdc	1/3 Hp (7.2 FLA/43.2 LRA)	¾ Hp (6.9 FLA/41.4 LRA)	(NO only)	Yes	2	50 °C
7S	E172124	6 A – 250 Vac	/	/	B300	Yes	/	70 °C
,5	2172121	(GU same polarity) 6 A – 24 Vdc (GU)	,	,	(NO only)		,	,
75.23	E172124	10 A – 250 Vac (GU same polarity) 6 A – 24 Vdc (GU)	/	/	B300 (NO only)	Yes	/	70 °C
78.1D – 78.1C	E361251	5 A – 24 Vdc (120 W)	/	/	/	Yes	2	40 °C
78.1B	E361251	4.5 A – 24 Vdc (108 W)	/	/	/	Yes	2	40 °C
78.2E	E361251	10 A – 24 Vdc (240 W)	/	/	/	Yes	2	40 °C

Capacitor start motors

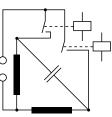
Single phase 230 V AC capacitor start motors have a starting current of about 120% of the rated current. However, damaging currents can result from an instantaneous reversal of the direction of rotation. In the first diagram, high circulating currents can cause severe arcing across the contact gap, as the changeover contacts make an almost instantaneous reversal of polarity to the capacitor. Measurements have shown a peak current of 250 A for a 50 Watt motor, and up to 900 A for a 500 Watt motor. This inevitably leads to welding of the contacts.

Reversing the direction of such motors should therefore use two relays, as the second diagram shows, whereby in the control to the relay coils a "dead break" of approximately 300 ms is provided. The delay can either be provided by another control component such as a Timer, or through the Microprocessor etc., or by connecting a suitable NTC resistance in series with each relay coil. Cross interlocking the coil circuits of both relays will not produce the required delay! Moreover, the use of anti-weld contact material will not solve the problem.



Incorrect AC motor reversal:

Contact is in the intermediate state for Provision of 300 ms "dead break" less than 10 ms - insufficient time to allow the energy in the capacitor to closed - during which time the capacitor dissipate before the electrical connection discharges harmlessly through the motor is remade to the opposite polarity.



Correct AC motor reversal:

time when neither relay contacts are windings.



TABLE 2.3 (CRU[®]US) Certified sockets ratings

Socket type	UL ratings	CSA ratings	Open Type Devices	Pollution degree (Installation environment)	Max Surrounding Air Temperature	System Overvoltage Category (max peak Voltage impulse)	Conductors to be used	Wire size (AWG)	Termina tightenin torque
90.02/03	10A-300V(60°C)	10A 300V			70°C	puise/			
00 4 4 /4 -	8A-300V(70°C)	(max 20A Total Load)							
90.14/15	10A 300V	10A 300V max20A TL							
90.20/21/26/27 90.82.3	10A 300V 10A 300V	10A 250V 10A 300V			70 °C			14-20	7.08 lb.ir
90.83.3	10A 300V	10A 300V			65 ℃			stranded and solid 14-20	(0.8 Nm 7.08 lb.ir
92.03	16A 300V	10A 250V			70°C		75°C Cu only	stranded and solid 10-24,	(0.8 Nm) 7.08 lb.ir
02 12/22	164 2001/	(max 20A Total Load) 10A 300V max20A TL						stranded or solid	(0.8 Nm)
92.13/33 93.01/51	16A 300V 6A 300V	6A 250V			60°C		75°C Cu only	14-24, stranded or solid	
93.02/52	2x10A 300V (60°C) 2x8A 300V (70°C)	2x10A 300V (60°C) 2x8A 300V (70°C)	Yes	2	60 or 70°C	II (2.5 kV)	75°C Cu only (CSA)	Standed of Sond	
93.11	6A 300V	6A 300V			70°C				
93.21	6A 300V	1	Yes	2	70°C				
93.60/65/	6A 300V (40°C)	6A 300V (40°C)			40 or 70°C		75°C Cu only	14-24,	
66/67/69	4A 300V (70°C)	4A 300V (70°C)			40 ~ 70%		75°C Cu cali	stranded or solid	1 13 16 1
93.61/62/ 63/64/68	6A 300V (40°C) 4A 300V (70°C)	6A 300V (40°C) 4A 300V (70°C)			40 or 70°C		75℃ Cu only	14-24, stranded or solid	4.43 lb.iı (0.5 Nm
09368141	100mA 24V	100mA 24V			70°C			stranded of Solid	
94.02/03/04	10A 300V	10A 250V			70°C		75°C Cu only	10-24 stranded,	4.43 lb.ir
		(max 20A Total Load)						12-24 solid	(0.5 Nm
94.12/13/14	10A 300V (4 pole: 5A 300V)	10A 300V max20A TL							
94.22/23/24	10A 300V	10A 250V							
94.33/34	10A 300V (4 pole: 5A 300V)	10A 300V max20A TL							
94.54	10A 300V		Yes		70 °C		Copper only	14-18-24 stranded and solid	
94.62/64	10A 300V	10A 250V							
94.72/73/74	10A 300V	10A 250V (94.74: max 20A Total Load)							
94.82	10A 300V	10A 250V							
94.82.3/92.3	10A 300V		Yes		70 °C				
94.84.3/94.3 94.82.2	10A 300V 10A 300V		Yes Yes		55 ℃ 50 ℃				
94.82.2	7 A 300 V		Yes		50 ℃				
94.P2/P3	10A 300V	10A 300V	Yes		70°C			14-26 stranded and solid	
94.P4	7A 300V	7A 300V	Yes		70°C			14-26 stranded and solid	
95.03/05	10A 300V	10A 250V (max 20A Total Load)			70°C		75℃ Cu only	10-24 stranded, 12-24 solid	4.43 lb.ir (0.5 Nm
95.13.2	12A 300V	10A 300V (max 20A Total Load)	Yes		70 °C with a minimum distance of 5 mm				
95.15.2	10A 300V	10A 300V (max 20A Total Load)	Yes		70 °C with a minimum distance of 5 mm				
95.55/55.3	10A 300V (40°C) 8A 300V (70°C)	10A 300V (40 °C) 8A 300V (70 °C)	Yes		40 or 70°C			14-24 stranded and solid	
95.23	10A 300V	10A 250V							
95.63/65 95.75	10A 300V 10A 300V	10A 250V 10A 250V (max 20A TL)							
95.83.3/85.3/ 93.3/95.3	12A 300V	(max 20A TL)	Yes		85 °C			14-18, stranded or solid	7.08 lb. i (0.8 Nm
95.P3/P5	10A 300V	10A 300V	Yes		70°C			14-26 stranded and solid	
96.02/04	12A 300V (50°C) 10A 300V (70°C)	12A 300V (50°C) 10A 300V (70°C)	Yes		50 or 70°C	III (4.0 kV)	60/75°C Cu only 75°C Cu only (CSA)	10-14, stranded or solid	7.08 lb.ir (0.8 Nm
96.12/14	12A 300V	15A 250V							
96.72	16A 300V	10A 250V (max 20A Total Load)							
96.74	15A 300V	10A 250V (max 20A Total Load)							
97.01	16A 300V (50°C) 12A 300V (70°C)	16A 300V (50°C) 12A 300V (70°C)	Yes		50 or 70°C		75°C Cu only (CSA)		
57.01			Yes		70°C		75°C Cu only (CSA)		
97.02	2x8A 300V	2x8A 300V							
	2x8A 300V 16A 300V (50°C) 12A 300V (70°C)	2x8A 300V	Yes		50 or 70 °C with a minimum distance of 5 mm				
97.02 97.11 97.12	16A 300V (50°C) 12A 300V (70°C) 2x8A 300V	/	Yes		with a minimum distance of 5 mm 70 °C with a minimum distance of 5 mm				
97.02 97.11	16A 300V (50°C) 12A 300V (70°C)	/			with a minimum distance of 5 mm 70 °C with a minimum			14-24 stranded and solid	
97.02 97.11 97.12	16A 300V (50°C) 12A 300V (70°C) 2x8A 300V 15A 300V (40°C) (2-wires/per pole)	/ / 15A 300V (40 °C)	Yes		with a minimum distance of 5 mm 70 °C with a minimum distance of 5 mm				

XI



Three-phase alternating current loads

Larger three-phase alternating current loads should preferably be switched with contactors according to EN 60947-4-1 Electromechanical contactors and motor starters. Contactors are similar to relays but they have their own characteristics; typically compared to relays:

- They can normally switch different phases at the same time.
- They are physically much larger.

• Their design and construction usually features double break contacts.

• They can withstand certain short-circuit conditions.

There is nevertheless, some overlap between relays and contactors regarding switching characteristics and applications.

However, when switching three-phase alternating current with relays, consider and take into account:

- The isolation co-ordination, i.e. the voltage stress and the degree of pollution between the contacts according to the insulation rated voltage. - And, avoid the use of the NO relay versions with 3 mm contact gaps,

unless the isolation afforded by the contact gap is specifically required.

Three-phase motors

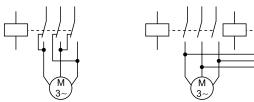
Higher power three-phase motors are often switched by a 3-pole contactor, where there is high isolation/separation between phases. However, for space, size and other reasons, relays are also called upon to switch 3-phase motors.

TABLE 3 Motor ratings v relay series

Relay series	Motor Power (400 V 3 phase)		Permissible degree of pollution	Impulse voltage
	kW	PS(hp)		
55.33, 55.13	0.37	0.50	2	4
56.34, 56.44	0.80	1.10	2	4
60.13, 60.63	0.80	1.10	2	3.6
62.23, 62.33, 62.83	1.50	2.00	3	4
67.23	11	15	3	6

62 series relay is also capable to switch 1 hp 480 V 3 phase motors

Reversing the motor: Take particular care if it is required to change the motor direction by reversing two of the supply phases applied to the motor terminals, as this will result in severe damage unless there is a "dead time" between the changeover. Therefore, use one relay for the forward direction and another for the reverse direction (as the following diagram). And, most importantly, ensure that there is a "dead time" of no less than 50 ms - when neither relay coil is energised. Simple cross interlocking of the relay coils will not produce a Time delay! However, choosing a tougher, anti-weld contact material may further improve the reliability and performance, and is advised.



Incorrect three-phase motor reversal: with contact arcing can result in a phase Reverse relay contacts are closed. to phase short-circuit.

Correct three-phase motor reversal: The electrical stress of opposing phase "Dead break" time of > 50 ms, during voltages across the contact gap, together which time neither the Forward nor the

Notes:

- 1 For AC3 category (starting and switching off) motor reversal is only permitted if there is a guaranteed break of 50 ms between energisation in one direction and energisation in the other. Observe the maximum starts per hour, according to the motor manufacturer's recommendation.
- 2 AC4 category (starting, plugging, reversing and inching/jogging) is not possible with relays or small contactors. In particular, the direct reversing of phase connections for "plugging" will result in severe contact arcing leading to a short-circuit within the relay or contactor.
- 3 Under certain circumstances it may be preferable to use three single pole relays to control each phase individually, and so achieve greater separation between the phases. (Any relatively small time difference between the operation times of the three relays is insignificant compared to the much slower operation of contactors.)

Switching different voltages within a relay

Switching different voltages in a relay e.g. 230 V AC with one contact and 24 V DC with a neighboring contact is possible - provided that the Insulation type between adjacent contacts is at least of Basic level. However, note that the equipment standard might demand a higher level that is not possible using adjacent contacts on the same relay. The possibility of using more than one relay could be considered.

Contact resistance

Measured, according to Application Category (Table 4), at the external terminals of the relay. It is a final test value, not necessarily reproducible subsequently. It has little effect on relay reliability for most applications since a typical value would be $< 50 \text{ m}\Omega$ (measured with 24 V 100 mA).

Contact categories according to EN 61810-7

The effectiveness with which a relay contact can make an electrical circuit depends on several factors, such as the material used for the contact, its exposure to environmental pollution and its design etc. Therefore, for reliable operation, it is necessary to specify a Contact Category, which is defined in terms of the characteristics of the load. The appropriate Contact Category will also define the voltage and current levels used to measure the contact resistance. All Finder relays are category CC2.

TABLE 4 Contact categories

Contact	Load characteristic	Contact F	Resistance	
category	Eoad Characteristic	Measurement		
CC0	Dry circuit	30 mV	10 mA	
CC1	Low load without arcing	10 V	100 mA	
CC2	C2 High load with arcing		1 A	

TABLE 5 Contact materials characteristics

Material	Property	Typical application
AgNi + Au	- Silver-nickel base	Wide range applications:
(Silver Nickel	with a galvanic hard	- Small load range (where gold
Gold plated)	gold plating	plating erodes very little)
	- Gold is not attacked	from 50 mW (5 V - 2 mA) up to
	by industrial	1.5 W/24 V (resistive load).
	atmospheres	- Middle load range where gold
	- With small loads,	plating erodes after several
	contact resistance	operations and the property of
	is lower and	basic AgNi becomes dominant.
	more consistent	NOTE: for switching lower load,
	compared to other	typically 1 mW (0.1 V - 1 mA),
	materials.	(for example in measuring
	NOTE: hard gold	instruments), it is recommended
	plating is completely	to connect 2 contacts in parallel.
	different to 0.2 µm	
	gold flashing,	
	which allows only	
	protection in storing,	
	but no better	
	performance in use.	
AgNi	- Standard contact	- Resistive and slightly inductive
(Silver Nickel)	material for most	loads
	relay applications	
	- High wear resistance	
	- Medium resistance	
	to welding	· · · · · · · · ·
AgCdO	- High wear resistance	- Inductive and motor loads
(Silver	with higher AC loads	
Cadmium	- Good resistance to	
Oxide)	welding	
AgSnO ₂	- Excellent resistance	- Lamp and capacitive loads
(Silver Tin	to welding	- Very high Inrush current loads
Oxide)		

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Coil specification

Nominal voltage

The nominal value of coil voltage for which the relay has been designed, and for which operation is intended. The operating and performance characteristics are with respect to the coil at nominal voltage.

Rated power

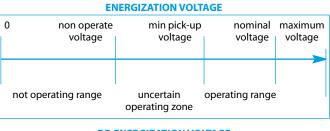
The DC power value (W) or the apparent AC power value (VA with closed armature) which is absorbed by the coil at 23 $^\circ$ C and at rated voltage.

Operating range

The range of input voltage, in nominal voltage applications, in which the relay works in the whole range of ambient temperatures, according to operating class:

- class 1: (0.8...1.1)U_N
- class 2: (0.85...1.1)U_N

In application where the coil voltage doesn't meet the tolerances of nominal voltage, the diagrams "R" shows the relation of maximum coil voltage permitted and pick-up voltage (without pre-energisation) versus ambient temperature.



DE-ENERGIZATION VOLTAGE

drop		olding oltage	nominal voltage	maximum voltage
release range	uncertain operating zone	operat	ing range	I

Non-operate voltage

The highest value of input voltage at which the relay will not operate (not specified in the catalogue).

Minimum Pick-up voltage (Operate voltage)

The lowest value of applied voltage at which the relay will operate.

Maximum permitted voltage

The highest applied coil voltage that the relay can continuously withstand, dependent on ambient temperature (see "R" diagrams).

Holding voltage (Non-release voltage)

The lowest value of coil voltage at which the relay (which has previously been energised with a voltage within the operating range) will not dropout.

Must drop-out voltage (Must release voltage)

The highest value of coil voltage at which the relay (having previously been energised with a voltage within the operating range) will definitely drop-out. The same "per unit" value can be applied to the nominal coil current value to give an indication of the maximum leakage current that may be permitted in the coil circuit, before problems with relay release might be expected.

Coil Resistance

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The nominal value of the coil resistance under the standard prescribed condition of 23 °C ambient. Tolerance is \pm 10%.

Rated coil consumption

The nominal value of coil current, when energized at nominal voltage (and at 50 Hz for AC coils).



Thermal tests

Calculation of the coil temperature rise (Δ T) is made by measuring the coil resistance in a temperature controlled oven (not ventilated) until a stable value is reached (no less than 0.5 K variation in 10 minutes).

That is: $\Delta T = (R2 - R1)/R1 \times (234.5 + t1) - (t2 - t1)$ where:

R1 = initial resistanceR2 = final resistance

t1 = initial temperature

t2 = final temperature

Monostable relay

An electrical relay which, having responded to coil energisation by changing contact state, returns to the previous contact state when the coil energisation is removed.

Bistable relay

An electrical relay, which, having responded to coil energisation by changing contact state, retains that contact state after the coil energisation has been removed. A further energisation of the coil is necessary to cause the contact state to revert.

Latching relay

A bistable relay, where the contacts retain their state due to a mechanical latching mechanism. Subsequent applications of coil energisation causes the contacts to "toggle" open and closed.

Remanence relay

A bistable relay, where the contacts retain their operated (or Set) state due to remanent magnetism in the relay iron circuit caused by the application of a DC current through the coil. Resetting the contact state is achieved by passing a smaller DC current through the coil in the opposite direction. For AC excitation, magnetization takes place via a diode to produce a DC set current, and demagnetising is achieved by applying an AC coil current of lower magnitude.

Insulation

Relay function and Isolation

One of the main functions of a relay is to connect and disconnect different electric circuits, and usually, to maintain a high level of electrical separation between the various circuits. It is therefore necessary to consider the level of isolation appropriate to the application and the task to be performed - and to relate this to the relay's specification. In the case of electromechanical relays the areas of isolation generally considered are:

- Isolation between coil and all contacts (the "contact set").
 Catalogue data "Insulation between coil and contact set".
- Isolation between physically adjacent, but electrically separate, contacts of a multi-pole relay. Catalogue data - "Insulation between adjacent contacts".
- Isolation between the open contacts (applies to the NO contact, and the NC contact when the coil is energised).

Catalogue data - "Insulation between open contacts".

Specifying isolation levels

There are several ways of specifying or describing the level of isolation offered by, or demanded of, a relay. These include:

Insulation coordination, which focuses on the levels of impulse voltage likely to be seen on the supply lines of the application equipment and the cleanliness of the immediate surroundings of the relay in the equipment. And, as a consequence, it demands appropriate levels of separation between circuits, in terms of isolating distances and quality of insulating material used etc. (see additional information under "Insulation coordination").

Type of insulation; For both equipment and components such as a relay, there are several types (or levels) of insulation that might be demanded between the various circuits. The appropriate type will depend on the specific function being performed, the voltage levels involved, and the associated safety consequences. The various types of insulation are listed below, and those appropriate to each relay series are stated within the relay data; Specifically, within the table under the section entitled Technical data, sub-heading; Insulation.

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<u>Functional insulation</u>; Insulation between conductive parts, which is necessary only for the proper functioning of the relay.

<u>Basic insulation</u>; Insulation applied to live parts to provide basic protection against electric shock.

<u>Supplementary insulation</u>; Independent insulation applied in addition to basic insulation, in order to provide protection against electric shock in the event of a failure of basic insulation.

<u>Double insulation;</u> Insulation comprising both basic insulation and supplementary insulation.

<u>Reinforced insulation</u>; A single insulation system applied to live parts, which provides a degree of protection against electric shock equivalent to double insulation.

(Usually, the decision as to the appropriate type of insulation will have already been made by the equipment standard.)

Dielectric strength, and high voltage impulse tests; These are either, final inspection or Type tests, which prove the level of isolation in terms of the minimum voltage stress that can be withstood, between the various specified electrical circuits. As the only method of specifying and checking for adequate isolation, this tends to be the more historical approach. However, there are still some dielectric strength requirements to be found within both the Insulation coordination approach and the Level of Insulation approach.

Insulation coordination

In accordance with EN 61810-1 and IEC 60664-1, the Insulation characteristics offered by a relay can be described by just two characteristic parameters – the <u>Rated Impulse Voltage</u> and the <u>Pollution Degree</u>.

To ensure the correct Insulation Coordination between the relay and the application, the equipment designer (relay user) should establish the <u>Rated</u> <u>Impulse Voltage</u> appropriate to his application, and the <u>Pollution Degree</u> for the microenvironment in which the relay is situated. He should then match (or coordinate) these two figures with the corresponding values given in the appropriate relay data, under the section entitled <u>Technical</u> data, sub-heading; Insulation.

<u>Rated Impulse Voltage</u>; To establish the appropriate Rated Impulse Voltage refer to the appropriate Equipment Standard which may specify mandatory values for equipment being designed. Alternatively, using the Rated Impulse Voltage table (Table 6) with knowledge of the Nominal Voltage of the Supply System and knowledge of the Overvoltage Category, determine the appropriate Rated Impulse Voltage.

<u>Overvoltage Category</u>; this is described in IEC 60664-1, but is also summarised in the footnotes to Rated Impulse Voltage table. Alternatively, it may be specified in the equipment standard.

<u>Pollution Degree</u>; determine this by considering the immediate surroundings of the relay (refer to Pollution Degree table 7). Then check that the relay specification offers the appropriate (or better) Rated Impulse Voltage and Rated Insulation Voltage, for that Pollution Degree.

Nominal voltage of supply system

This effectively describes the source of the power supply system, so 230/400 V AC indicates that this would be (or is likely to be) a three-phase sub-station transformer with a Neutral connection. Being aware of the source of the supply system is important since (in conjunction with the Overvoltage category) it determines the typical levels of impulse voltage likely to be seen on the supply lines, and this has to be taken into account in the designing of the relay. However, it does not necessarily follow that the relay will be rated by the manufacturer for use at the highest voltage of the supply system. It is the declared Rated Insulation Voltage that confirms this aspect.

Rated Insulation Voltage

This is a notional value of voltage that indicates the relay's insulation as being suitable for handling voltages up to this level. Note that this notional Rated Insulation Voltage is selected from a list of preferred values. For Finder relays, 250 V and 400 V are two such preferred values, and of course they will cover respectively, the 230 V L-N and 400 V L-L voltages commonly encountered in practice.

TABLE 6 Rated impulse voltage

Nominal voltage of the supply system ⁽¹⁾ V		Rated insulation	Rated impulse voltage kV			
Three-phase	Single-phase	voltage	Overvoltage category			
systems	systems	V	I	П	Ш	IV
	120 to 240	125 to 250	0.8	1.5	2.5	4
230/400		250/400	1.5	2.5	4	6
277/480		320/500	1.5	2.5	4	6

(1) In accordance with IEC 60038.

Remark: The descriptions of overvoltage categories below are for information. The actual overvoltage category to be considered has to be taken from the product standard defining the application of the relay.

<u>Overvoltage category I</u> Applies to equipment intended for connection to fixed installations of buildings, but where measures have been taken (either in the fixed installation or in the equipment) to limit transient overvoltages to the level indicated.

<u>Overvoltage category II</u> Applies to equipment intended for connection to fixed installations of buildings.

Overvoltage category III Applies to equipment in fixed installations, and for cases where a higher degree of availability of the equipment is expected. Overvoltage category IV Applies to equipment intended for use at or near the origin of the installation, from the main distributor towards the supply mains.

TABLE 7 Pollution degree

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Pollution degree	Immediate surroundings of relay
1	No pollution or only dry, non-conductive pollution occurs. The pollution has no influence.
2	Only non-conductive pollution occurs, except that occasionally a temporary conductivity caused by condensation is to be expected.
3	Conductive pollution occurs or dry, non-conductive pollution occurs which becomes conductive due to condensation, which is to be expected.

Dependent on the product standard, pollution degree 2 and 3 are commonly prescribed for equipment. For example, EN 50178 (electronics for use in power installations) prescribes, under normal circumstances, contamination level 2.

Dielectric strength

This can be described in terms of an AC voltage test, or in terms of an Impulse $(1.2/50 \ \mu s)$ voltage test. (The correspondence between the AC test and Impulse voltage test is listed in IEC 60664-1 Annex A, Table A.1). All Finder relays receive a 100% final inspection AC (50 Hz) dielectric strength test; applied between all contacts and coil, between adjacent contacts, and across open contacts. The leakage current must be less than 3 mA. For Type testing, both AC and Impulse voltage dielectric strength tests are applied.

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Insulation Group

This was the older Insulation Group classification (such as C 250), which was according to the VDE 0110 standard. They have largely been replaced with the more recent way of specifying insulation properties, according to Insulation Coordination.

SELV, PELV and Safe separation

Insulation Coordination as described earlier ensures the isolation of hazardous voltages from other circuits to a safe engineering level, but may not be adequate on its own if the design of the equipment permits the LV circuit to be accessible and therefore able to be touched directly or, where the nature and location of the electrics presents extra dangers.

Therefore, for these extra dangerous applications (such as swimming pool lighting or bathroom electrics) there can be a need for a special low voltage supply system (SELV or PELV), that is inherently safe and highly secure, working at low voltage and with much higher levels of physical isolation and integrity between it and other hazardous circuits.

The SELV system

The SELV system (Separated Extra Low Voltage) is achieved by designing with double or reinforced insulation and by ensuring "safe separation" from hazardous circuits in accordance with regulations for SELV circuits. The SELV voltage (which is isolated from Ground) must be derived via a safety transformer meeting double or reinforced isolation between the windings, as well as other safety requirements demanded by the appropriate standard.

Note: The value for the "safe voltage" can differ slightly dependent upon the particular application or end product regulation.

There are specific requirements for keeping SELV circuits and wiring separate from other hazardous circuits, and it is this aspect concerning the separation of the coil to contacts that is met by several Finder relays as standard, and as a special version of the 62 series of relays - where an additional barrier is a special option.

The PELV system

The PELV system (Protected Extra Low Voltage), like the SELV system, requires a design that guarantees a low risk of accidental contact with a high voltage, but in contrast, it has a protective earth (ground) connection. Like SELV, the transformer can have windings separated by double or reinforced isolation, or by a conductive shield with a protected earth connection.

Consider a common situation, where the mains voltage of 230 V and a low voltage circuit both appear within a relay; all the following requirements must be met by the relay - and also applied to the connections/wiring to it.

- The low voltage and the 230 V must be separated by double or reinforced insulation. This means that between the two electrical circuits there must be guaranteed a dielectric strength of 6 kV (1.2/50 μs), an air distance of 5.5 mm and, depending on the pollution degree and on material used, an appropriate tracking distance.
- The electrical circuits within the relay must be protected against any possibility of bridging, caused for instance by a loose metal part. This is achieved by the physical separation of circuits into isolated chambers within the relay.
- The different voltage wiring connected to the relay must also be physically separated from each other. This is normally achieved by using separate cable channels.
- For relays mounted on printed circuit boards the appropriate distance between the tracks connected to low voltage and the tracks connected to other voltages must be achieved. Alternatively, earth barriers can be interposed between hazardous and safe parts of the circuitry.

Although this appears quite complex, with the SELV capability/options offered by some Finder relays, the user only needs to address the two last points. And, when using a socket where the coil and contact connections are on opposite sides, the separation of wiring into different cable channels is greatly facilitated.

General technical data

Cycle

The operate and subsequent release of a relay. Over a cycle, the coil is energised and de-energised, and a (NO) contact will have progressed through a cycle of making circuit, through to breaking the circuit, back to the point at which it is just about to re-make the circuit.

Period

The time taken by one cycle.

Duty factor (DF)

During cyclic operation, the Duty Factor is the ratio between the time the relay is energized, to the time taken for one cycle (i.e. the Period). For continuous duty, the DF = 1.

Continuous operation

This would represent the condition where the coil is permanently energized, or is energized for at least sufficient time for the relay to reach thermal equilibrium.

Mechanical life

This is derived from a test performed by energising the coils of several relays at 5 to 10 cycles per second without any load applied to the contacts. It establishes the ultimate durability of the relay where electrical wear of the contacts is not an issue. The maximum Electrical Life may therefore approach the Mechanical Life where the electrical loading of the contacts is very small.

Operate time

The typical time (average of values measured supplying the relay coil with the nominal DC voltage) for the NO contact to close, from the point of coil energisation. It does not include the bounce time (see following pattern).

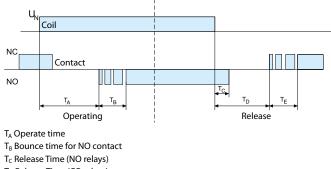
Release time

- For CO relays: The typical time (average of values measured removing from the coil the DC voltage) for the NC contact to close, from the point of coil de-energisation. It does not include the bounce time.
- For NO relays: The typical time (average of values measured removing from the coil the DC voltage) for the NO contact to open, from the point of coil de-energisation.

Note: The release time will increase if a suppression diode in parallel with the coil is employed (either in the form of; a coil protection module; integrated option within the relay; or mounted directly on the PCB).

Bounce time

The typical time duration (average of values measured) while closing contacts bounce, before attaining a stable closed state. Different values generally apply to NO and NC contacts.



T_D Release Time (CO relays)

 T_E Bounce time for NC contact

For each relay type, the catalogue data-sheet states the operate and release time on the main page, and the bounce times are shown in the "Technical data" section that follows the "Ordering information" section. All these values must be considered as "average" values, such that an individual relay can show times differing by about \pm 3 ms from the stated value. For relays with AC coil such differences can reach 10 ms.



Ambient temperature

The temperature of the immediate area where the relay is located. It will not necessarily correspond to the ambient temperature either within, or external to, the enclosure in which the relay is located. To accurately measure the ambient temperature with respect to the relay, remove the relay from its location whilst maintaining the worst-case energisation of all the other relays and components within the enclosure or panel. Measuring the temperature at the position vacated by the relay will give the true ambient temperature in which the relay is working.

Ambient temperature range

The temperature range over which, operation of the relay is guaranteed (under prescribed conditions).

Storage temperature range

This can be taken as the ambient temperature range, with the upper and lower limits extended by 10 $^{\circ}$ C.

Environmental protection

According to EN 61810-1. The RT categories describe the degree of sealing of the relay case:

Environmental protection category		Protection	
RT I Dust protected relay		Relay provided with a case, which protects its mechanism from dust.	
RT II	Flux proof relay	Relay capable of being automatically soldered without allowing the migration of solder fluxes beyond the intended.	
RT III	Wash tight relay	Relay capable of being automatically soldered and subsequently undergoing a washing process to remove flux residues without allowing the ingress of flux or washing solvents.	

Special application categories

•		
RT IV	Sealed relay	Relay provided with a case which has no
		venting to the outside atmosphere.
RT V	Hermetically	Sealed relay having an enhanced level of
	sealed relay	sealing.

Protection category

According to EN 60529. The first digit is related to the protection against the intrusion of solid foreign objects into the relay, and also against access to hazardous parts. The second digit relates to the protection against ingress of water. The IP category relates to the relay, when used normally in relay sockets or PC boards.

For sockets, IP 20 signifies that the socket is "finger-safe" (VDE 0106).

- IP Examples:
- IP 00 = Not protected.
- IP 20 = Protected against solid foreign objects of 12.5 mm Ø and greater. Not protected against water.
- IP 50 = Protected against powder (ingress of dust is not totally prevented, but dust shall not penetrate in a quantity to interfere with satisfactory operation of the relay). Not protected against water.
- $\mathsf{IP}\,\mathsf{51}=\mathsf{As}\,\mathsf{IP}\,\mathsf{50},\mathsf{but}\,\mathsf{with}\,\mathsf{protection}\,\mathsf{against}\,\mathsf{vertically}\,\mathsf{falling}\,\mathsf{drops}\,\mathsf{of}\,\mathsf{water}.$
- IP 54 = As IP 50, but with protection against spayed from all directions limited ingress permitted.
- IP 67 = Totally protected against powder (dust-tight) and protected against the effects of temporary immersion in water.

Vibration resistance

The maximum level of sinusoidal vibration, over the specified frequency range, which can be applied to the relay in the X-axis without the opening (for more than 10 μ s) of the NO contact (if the coil is energised) or NC contact (if the coil is not energised). (The X-axis is the axis through the plane of the relay face containing the relay terminals). The vibration resistance is usually higher in the energised state, than in the non-energised state. Data for other axes and frequency ranges, on request. The level of vibration is given in terms of the maximum acceleration of the sinusoidal vibration, "g" (where g = 9.81 m/s²). But note: the normal testing procedure according to

Shock resistance

The maximum mechanical shock (half-sine 11 ms waveform) permitted in the X-axis without contact opening > 10 μ s. Data for other axes on request.

Installed orientation

The component's specification is unaffected (unless expressly stated otherwise) by its orientation, (provided it is properly retained, eg by a retaining clip in the case of socket mounted relays.)

Power lost to the environment

The value of the power lost from the relay with the coil energised (without contact current, or with full rated current through all NO contacts). This may be used in the thermal design and regulation of the control panel.

Recommended distance between relays mounted on printed circuit boards

This is the minimum mounting distance suggested when several relays are mounted on the same PC board. Care and consideration shall be given to ensure that other components mounted on the PC board do not heat the relay and raise its microenvironment beyond the permitted maximum ambient temperature.

Torque

The maximum value of torque that can be used for tightening terminal screws, according to EN 60999, is 0.4 Nm for M2.5 screws, 0.5 Nm for M3 screws, 0.8 Nm for M3.5 screws, 1.2 Nm for M4 screws. The test torque is indicated in the catalogue. Normally a 20% increase of this value is acceptable. Both slot-head and cross-head screwdrivers can be used.

Minimum Wire size

If not otherwise indicated, for screw terminals a minimum cross-section of 0.5 $\rm mm^2$ is permitted.

Max. wire size

Maximum cross-section of cables (solid or stranded wire, without ferrules) that can be connected to each terminal. For use with ferrules, the wire cross-section has to be reduced (e.g. from 4 to 2.5 mm², from 2.5 to 1.5 mm^2 , from 1.5 to 1 mm^2).

Terminating more than one wire

EN 60204-1 permits 2 or more wires to be terminated in the same terminal. All Finder products are designed in such a way that each terminal can accept 2 or more wires, except screwless and push-in terminals.

Box clamp

Wires are terminated within a box shaped clamp.

Effective retention of solid, stranded and "bootlace" wires, but not suitable for wires terminated with "fork" style terminations.

Ŧ) Plate clamp

Wires are terminated under the pressure of a clamp plate. Effective for "fork" terminated wires and solid wire, but less so for stranded wire.

Screwless terminal (Spring clamp)

Wires are terminated under the pressure of a spring clamp. The clamp being temporarily held open by the insertion of a tool, while the wire is inserted.

Push-in terminal

Similarly to spring clamp terminals, wires are terminated under the pressure of a spring clamp. Solid wires or ferrules can be quickly connected by their simple insertion into the terminal. For stranded wires insertion, and for each wire type extraction, it is necessary first to open the terminal by pushing down on the push-button.

🧨 Jumper link

Jumper links are accessories intended to simplify wiring and are typically used in the connection of the common side of multiple coils.

Attention must be paid to the total current that they can carry, if used to interconnect contact circuits, and to the stability of their mechanical and electrical connection (for example, their use is not recommended in applications where continuous vibration is expected).



SSR - Solid State Relay

SSR Solid State Relay

A relay utilising semiconductor technology, rather than electromechanical. In particular, the load is switched by a semiconductor and consequently these relays are not subject to burning of contacts and there is no migration of contact material.

SSRs are capable of very high speed switching and virtual unlimited life. However, SSRs for switching DC are polarity sensitive and consideration must given to the maximum permitted blocking voltage.

Opto-coupler

For all SSR relays in the catalogue, the electrical isolation between Input and Output circuits is provided by the use of an opto-coupler.

Switching voltage range

The minimum to maximum range for the load voltage.

Minimum switching current

The minimum value of load current necessary to ensure correct switch-on and switch-off action.

Control current

The nominal value of input current, at 23 °C and with rated voltage applied.

Maximum blocking voltage

The maximum level of output (load) voltage that the SSR can withstand.

Relay with forcibly guided (mechanically linked) contacts, or safety relay

A relay with forcibly guided contacts is a special type of relay which must satisfy the requirements of a very specific safety EN standard.

Such relays are used within safety systems to guarantee their operational safety and reliability, contributing to a safe working environment.

Such relays must have at least one NO and one NC forcibly guided contact. These contacts must be mechanically linked, such that if one of the contacts fails to open, the other is prevented from closing (and vice versa). This requirement is fundamental in order to identify with certainty the non-correct operation of a circuit. For example, a failure of a NO contact to open (for example, by welding closed) is identified by the failure of the NC from closing, thereby signaling an operational anomaly. Under such circumstances, the standard requires a guaranteed contact gap of 0.5 mm to be maintained.

EN 61810-3 (which replaced former EN 50205) is the standard that establishes the requirements for relays with forcibly guided contacts, and it describes two types:

- Type A: where all the contacts are forcibly guided
- Type B: where only some contacts are forcibly guided

According to EN 61810-3, in a relay with changeover contacts, only the NO of one pole and the NC of the other pole can be considered as forcibly guided contacts. In the case of the 50.12 type relay this means the remaining poles cannot be considered as forcibly guided and therefore this relay is categorised as "Type B".

However, since the other 50 series relay types and all the relays of 7S series offer only NO and NC contacts, they can be categorized as "Type A".

Monitoring and Measuring relays

Supply voltage monitoring

The supply voltage being monitored also provides the operating power for the unit, so an auxiliary supply is not necessary. (Not applicable to the Universal voltage monitoring relay 71.41)

3-phase asymmetry monitoring

In a 3-phase system, asymmetry is present if at least one of the three L - L voltage vectors fails to be at 120° with respect to the other L - L voltage vectors.

Detection level

For monitoring relays, this represents, either fixed or adjustable level(s) of voltage, current or phase asymmetry, which define the acceptable limits of operation. Values outside acceptable limits will cause the output relay NO contact to open (after any intentional delay).

For over and under voltage monitoring relays this is a selectable time delay to ensure that the output relay cannot re-energise too quickly (following a trip and the re-establishment of healthy conditions). Protects equipment where a quick succession of restarts might cause overheating and damage. Same delay applies immediately following "power-on".

Start delay (T2)

Current monitoring relay 71.51; immediately on the detection of current flow (following a period of no current flow) "out of limits" current detection is inhibited for time period T2. Useful for ignoring inrush currents that commonly occur at switch-on of sodium lamps or motors etc.

Switch-off time

This refers to the time taken for the output relay to de-energise, following the detection of conditions requiring this.

Depending on the particular monitoring relay, a short time may be demanded (i.e. < 0.5 s - 70.61), or in the case of the 71.41 a longer delay may be preferred (ie, variable 0.1 to 12 s). In the case of the latter, this delay is useful for ignoring momentary or short-term excursions of the measured/monitored value outside of limits.

Trip on-delay

Similar in effect to the switch-off delay, this delays the "trip" signal that would result in the output relay switching off. The term is used primarily for monitoring relays which monitor and act according to several parameters. But the effect is the same, and momentary or short-term excursions of the measured/monitored values outside of limits are ignored.

Run-on time

With liquid level control relays the pump motor can be turned on (or off) within 0.5 to 1 second of the liquid reaching or departing the level of the electrode. Depending on model, this delay can be increased up to 7 seconds, which will have the effect of the liquid level running past the electrode level. This can help prevent "hunting" of the motor, which might otherwise have happened due to ripples, or foam, on the surface of the liquid.

Reaction time

For monitoring relays, this is the maximum time taken by the electronics to respond to changes in the monitored value.

Fault memory

For monitoring relays; selecting this function will inhibit the automatic reset following clearing of fault condition. Reset can only be made by positive intervention.

Fault memory - status retained on power down

As above but the fault memory status will be retained during power down.

Switch-ON hysteresis

For monitoring relays type 71.41 and 71.51, the switch-on level can be offset from the set level by a (hystereis) percentage. The desired percentage can be selected during relay set-up.

Thermistor temperature sensing

Over-temperature monitoring via a PTC resistance sensor, with in-built checking for sensor open or short circuit faults.

Level control relay

Detects the level of conductive liquids by measuring and evaluating the resistance between either 2 or 3 level electrodes.

Electrode voltage

For level control relays, this is the nominal voltage between electrodes. Note: this voltage is an alternating voltage, so as to avoid the effects of electrolytic corrosion.

Electrode current

For level control relays, this is the nominal (AC) electrode current.

Max. sensitivity

For level control relays: the maximum sensitivity is the maximum resistance between the electrodes that will be recognised as indicating the presence of liquid. This may be fixed, or adjustable over a range - according to type.

хvп



Sensitivity, fixed or adjustable

The resistance value between the electrodes B1-B3 and B2-B3 is used to determine if there is a conductive liquid between the electrodes. The sensitivity is either a fixed level (type 72.11) or an adjustable value (type 72.01). The latter is useful for "tuning out" any false detection of the fluid level arising from detecting surface foam (or head), rather than the liquid itself.

Positive safety logic

Positive logic means that the make contact is closed, if the level or parameter which is being monitored lies within the target range. The make contact opens, after a delay if appropriate, if the level falls outside of the target range, or level.

Timers

Specified time range

The minimum and maximum limits of, one or more time ranges, over which it is possible to set the desired time.

Repeatability

The difference between the upper and lower limits of a range of values taken from several time measurements of a specified time relay under identical stated conditions. Usually repeatability is indicated as a percentage of the mean value of all measured values.

Recovery time

The minimum time necessary before re-starting the timer function - in order to maintain the defined timing accuracy.

Minimum control impulse

The minimum duration of a control impulse (Terminal B1) necessary to ensure the complete and proper time function.

Setting accuracy

The difference between the measured value of the specified time and the reference value set on the scale.

Light dependent relays

Threshold setting

The ambient light level setting, measured in lux (lx), at which the output relay switches on (following the elapse of the ON Delay time). This is adjustable over the range specified in the specification.

The relay will switch off, dependent upon the type of Light dependent relay used, at either the same or a higher brightness value (following the elapse of the OFF Delay time).

Delay time

Switching ON/OFF For light-dependent relays this is an intentional delay in the response of the output relay, following a change of state within the electronic light sensitive circuit (usually indicated by change of state of an LED).

This is to eliminate the possibility of the output relay unnecessarily responding to a momentary change in ambient light level.

Time switches

1 or 2 pole output types

The 2 pole output type (12.22) can have both contacts programmed independently of each other.

Type of time switch

Daily Same program every day.

Weekly Different program possible for each of the 7 days of the week.

Programs

For electronic digital time switches, this is the maximum number of switching times that can be stored in memory. A switching time can be used for more than one day (ie. It could apply to Mon, Tues, Wed, Thurs and Friday), but will only use one memory location.

For mechanical daily time switches, this is the maximum number of switching points during the day that can be set.

Minimum interval setting

For time switches, this it is the minimum time interval that can be programmed.

Power back-up

The time, following a power failure, over which the time switch will retain the stored programs and the elapsed time information.

Step relays and staircase timers

Minimum/Maximum impulse duration

For step relays there is a minimum and a maximum time period for coil energisation. The former is necessary to ensure a full and complete mechanical step action, while exceeding the latter would result in coil overheating and damage.

With the electronic staircase timer, there is no limit to the maximum time for impulse duration.

Max. number of illuminated push-buttons

For step relays and staircase switches, this is the maximum number of illuminated push-buttons (having current absorption < 1 mA @ 230 V AC) that can be connected without causing problems. If the push-button consumption is higher than 1 mA, the maximum number of push-buttons allowed is proportionally reduced. (i.e. 15 push-buttons x 1 mA is equivalent to 10 push-buttons x 1.5 mA).

Glow wire conformity according to EN 60335-1

European standard EN 60335-1, "Household and similar electrical appliances - Safety - Part 1: General requirements"; clause 30 prescribes that insulated parts supporting connections that carry current exceeding 0.2 A (and the insulated parts within a distance of 3 mm from them), must comply with the following 2 requirements with respect to resistance to fire:

- **1** GWFI (Glow Wire Flammability Index) of 850 °C Compliance with glow wire flammability test at 850 °C (according to EN 60695-2-12).
- 2 GWIT (Glow Wire Ignition Temperature) of 775 °C according to EN 60695-2-13 - This requirement can be verified with a GWT (Glow Wire Test according to EN 60695-2-11) at a value of 750 °C with a flame extinction within 2 seconds.

The following Finder products comply with the above mentioned requirements:

- electromechanical relays of series **34**, **40**, **41**, **43**, **44**, **45**, **46**, **50**, **55**, **56**, **60**, **62**, **65**, **66**, **67**;
- PCB or DIN Rail sockets in special versions 9x.xx.7

Important note: Whilst EN 60335-1 permits the application of an alternative needle flame test (if the flame during test no. 2 burns longer than 2 seconds) this can result in some limitation in the relay's mounting position. Finder products however, have no such limitations, since the materials used do not require the alternative test method to be performed.

EMC (ElectroMagnetic Compatibility) Standards

Type of test	Reference standard		
Electrostatic discharge	EN 61000-4-2		
Radio-frequency electromagnetic field			
(80 ÷ 1000 MHz)	EN 61000-4-3		
Fast transients (burst) (5-50 ns, 5 kHz)	EN 61000-4-4		
Surges (1.2/50 μs)	EN 61000-4-5		
Radio-frequency common mode			
disturbances (0.1580 MHz)	EN 61000-4-6		
Power-frequency magnetic field (50 Hz)	EN 61000-4-8		
Radiated and conducted emission	EN 55011/55014/55022		

xvIII

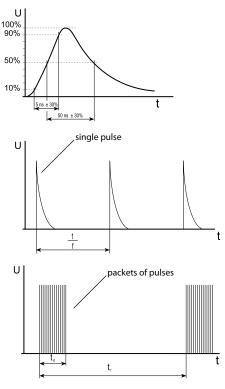


In panel installations, the most frequent and, particularly, more dangerous type of electrical disturbances are the following:

Burst (fast transients)

These are packets of **5/50 ns** pulses, having high peak voltage level but low energy since individual pulses are very short - 5 ns rise time $(5 \times 10^{-9} \text{ seconds})$ and 50 ns fall time.

They simulate the disturbances that can spread along the cables as a consequence of commutation transients from relays, contactors or motors. Usually they are not destructive, but they can affect the correct working of electronic devices.



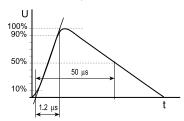
Surge (voltage pulses)

These are single **1.2/50 \mus** pulses, with energy much higher than bursts since the duration is considerably longer - 1.2 μ s rise time (1.2 x 10⁻⁶ seconds) and 50 μ s fall time.

For this reason they are very often destructive. The Surge test typically simulates disturbances caused by the propagation of atmospheric electrical storm discharges along electrical lines, but often the switching of power contacts (such as the opening of highly inductive loads) can cause disturbances that are very similar, and equally destructive. The test levels V (peak values of the single pulses) are prescribed in appropriate product standards:

- EN 61812-1 for electronic timers;

- EN 60669-2-1 for electronic relays and switches;



- **EN 61000-6-2** (generic standard for immunity in the industrial environment) for other electronic products for industrial application;

- **EN 61000-6-1** (generic standard for immunity in the domestic environment) for other electronic products for domestic application.

Finder electronic products are in accordance with European EMC Directive **2014/30/EU** and indeed, have immunity capabilities often higher than the levels prescribed in the above mentioned standards. Nevertheless, it is not impossible that some working environments may impose levels of disturbances far in excess of the guaranteed levels, such that the product could be immediately destroyed!

It is therefore necessary to consider Finder products as not being indestructible under all circumstances. The user should pay attention to the disturbances in electrical systems and reduce as much as possible these disturbances. For example, employ arc suppression circuits on the contacts of switches, relays or contactors which otherwise might produce over-voltages when opening electrical circuits (particularly highly inductive or DC loads). Attention should also be paid to the placement of components and cables in such a way as to limit disturbances and their propagation.

EMC rules

Require that it is the equipment designer who must ensure that the emissions from panels or equipment does not exceed the limits stated in EN 61000-6-3 (generic standard for emission in the domestic environment) or 61000-6-4 (generic standard for emission in the industrial environment) or any product specific harmonised EMC standard.

Reliability (MTTF & MTBF for equipment)

MTBF, MTTF and MCTF

Relays are generally considered to be non-repairable items and consequently require replacement following failure. Consequently, if a worn relay within equipment is replaced, its MTTF (Mean Time To Failure) value is appropriate in calculating the MTBF (Mean Time Between Failure) for the equipment. The predominant failure mode for elementary relays is attributable to the wear-out mechanism affecting the relay contacts. This can be expressed in terms of MCTF (Mean Cycles To Failure). With knowledge of the frequency of operation f (cycling rate, expressed in cycles/hour) of the relay within the equipment, the number of cycles can be simply transformed, using the relation MTTF = MCTF / f, into a respective time (expressed in hours), giving the effective MTTF value for the relay in that application.

MCTF, B_{10} and B_{10d} for Finder relays

The electrical contact life for a Finder relay, as indicated by its associated "F" chart in the relay data-sheet, can be taken as the relay B_{10} figure, which is the statistical 10% fractile of lifetime (or, more simply, the expected time at which 10% of the population will have failed).

For Finder relays it is possible to estimate a relationship between it and the MCTF value, using the rough approximation $MCTF = 1.5 \times B_{10}$.

The B_{10d} value refers to dangerous failures, and is derived from the B₁₀ value from the relationship: $B_{10d} = B_{10} \times 10/N_d$, where N_d is the number of registered dangerous failures on 10 tested relays.

For a precise value it is of course necessary to test at least 10 relays, however for Finder relays it is possible to estimate using the rough approximation $B_{10d} = 2 \times B_{10}$.

Example 40.31 relay, switching a 10 A current on a resistive load, at 250 V AC, with a frequency of operation of 10 cycles per hour:

- from the chart "F40.1" we can see the electrical life value to be 200 000 cycles and can take it to represent the B_{10} value;

- this value, multiplied by 1.5 gives an MCTF value of about 300 000 cycles;
 this 300 000, divided by the cycling rate (10 cycles/hour), gives a MTTF value of 30 000 hours;
- the B_{10d} value can then be estimated (multiplying by 2 the B_{10} value) as 400 000 cycles.



RoHS, REACH & WEEE directives

Recent directives approved by the European Union aim to reduce potentially hazardous substances contained in electrical and electronic equipment - minimising risks to health and the environment, and guaranteeing the safe reuse, recycling or ultimate disposal of equipment.

Finder products comply with the relevant requirements of these Directives. Details and updated references can be found on the Finder website.

CADMIUM

Following the European Commission decision 2005/747/EC dated 21st October 2005, cadmium and its compounds are still permitted in electrical contacts. Consequently, relays with AgCdO contacts are acceptable in all applications. However, if required, the majority of Finder relays are currently available in "Cadmium-free" versions (for example, AgNi or AgSnO₂). But, it should be noted that AgCdO achieves a particularly good balance between the electrical life and the switching capacity of, for example, solenoids and inductive loads in general (particularly DC loads), motor loads and higher power resistive loads.

Alternative materials such as AgNi and $AgSnO_2$, do not always offer the same performance for electrical life as AgCdO, although this depends on both the type of load and application (see Table 5 under Contact specification section).

SIL and PL categories

S I L and P L categories relate to the statistical reliability of Safety Related Electrical Control Systems (SRECS). They are defined, respectively, in the following standards: EN 62061 (sector standard deriving from EN/IEC 61508 and listed as a Harmonized standard under the EU Machinery Directive) and EN ISO 13489-1 (which replaces EN 954-1 and is specifically intended to cover machines and process plant).

From the point of view of a user who is implementing safety controls using electrical / electronic / programmable systems, there is no clear distinction as to which standard should be used for any particular application, whether EN 62061 or ISO 13849-1. Either standard can be used as guidance for both hardware and application software for systems up to the highest integrity or performance as identified by the standard. Some of the considerations that might influence the choice of standard are:

- Customer requirements to demonstrate the safety integrity of a machine control system in terms of a Safety Integrity Level (SIL) may mean the use of IEC 62061 is more appropriate;
- Control systems of machinery used in, for example, process industries where other safety related systems (such as safety instrumented systems in accordance with IEC 61511) are characterised in terms of SILs may mean the use of IEC 62061 is more appropriate;
- Control system based upon media other than electrical may mean that the use of ISO 13849-1 is more appropriate.

Both standards use the concept of functional safety which means specifying the safety requirements in terms of the functional requirements (for example: "WHEN THE GUARD IS OPENED HAZARDOUS MOVEMENT MUST BE STOPPED"), and the amount of risk reduction required. EN 62061 uses Safety Integrity Levels (SIL), EN 13849-1 uses Performance Levels (PL). Both standards require the user to follow essentially the same series of steps:

- Access the Risks
- Allocate the Safety measures
- Design Architecture
- Validate

Both standards have a recommended risk assessment method to help establish the risk reduction that is required from a particular safety function; although the methods are quite different the outcomes should be the same (or very similar) for any given function.

SIL Classes - according to EN 62061

The severity of possible harm is assessed as one of four levels. The probability of the hazardous event occurring is then assessed by considering 3 further parameters in a range of point scores, these scores are summed to give the class (Cl). The class is then plotted against the severity in a simple matrix to establish the target SIL for the function.

The S I L (Safety Integrity Level) classifies, as one of 4 classes (SIL 0 to SIL 3), the dangers and risks that would be consequential to a particular application malfunctioning. This in turn generates the need for any associated SRECS to perform with an appropriate level of reliability. Applications, where the consequences of a failure of the control system are assessed as low (SIL 0) can tolerate a relatively high statistical probability of a control system failure occurring. Conversely, applications where the dangerous consequences of a failure of the control system are assessed as very high (SIL 3), cannot tolerate anything other than a control system with the highest (statistically assured) reliability. The reliability of the (overall) control system is specified in terms of the "Statistical probability of a dangerous system failure per hour".

P L Classes - according to EN ISO 13849-1

The risk assessment methodology given in EN ISO 13849-1 is in the form of a qualitative risk graph which is an enhanced version of the well-known risk graph that was in EN 954-1.

The output of the risk graph indicates a required performance level of a, b, c, d, e and clearly the greater the risk exposure to a hazard, the higher the performance of the safety related control needs to be.

Points of commonality between EN 62061 and EN ISO 13849-1

There is clearly correspondence between the SIL required according to EN 62061 and the PL required according to EN ISO 13849-1 because the numeric values for the "statistical probability of a dangerous fault per hour" are to a large extent the same for EN 62061 and EN ISO 13849-1.

SIL 1 corresponds to PL b & c, SIL 2 corresponds to PL d and SIL 3 corresponds to PL e.

Both standards define the statistical probability of a SERCS failure, and not the failure of a component. It is the responsibility of the system designer to ensure that a failure of a component does not compromise the required safety integrity of the system.

IEC EN 62061 (Safety Integrity Level)	"Statistical probability of a dangerous system failure per hour"	EN ISO 13849-1 (Performance Level)
No special safety requirements	≥ 10 ⁻⁵ < 10 ⁻⁴	а
1	≥ 3 x 10 ⁻⁶ < 10 ⁻⁵	b
I	$\geq 10^{-6} \dots < 3 \ge 10^{-6}$	с
2	≥ 10 ⁻⁷ < 10 ⁻⁶	d
3	≥ 10 ⁻⁸ < 10 ⁻⁷	e

Component reliability

The safety control system designer needs to take into account the reliability of components. Accordingly, the most predictable failure for a relay is contact wear-out at moderate to high contact loading. But, as relay reliability standard EN 61810-2 emphasises, relays are not repairable, and this in particular needs to be taken into account when estimating the "statistical probability of a dangerous system failure per hour". See Reliability section.

For relays, the number of switching cycles before failure is predominantly determined by the life of the contacts, and consequently is dependent upon contact loading. The F-diagrams in the Finder catalogue can be regarded as indicating the B₁₀ Value of a Weibull type distribution of electrical life (for a 230 V AC1 load); from which the MCTF can be derived and used ultimately in calculating the "statistical probability of a dangerous system failure per hour" for the safety control system.

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Certifications and Quality Approvals



CE		CE	EU	
Æx>		ATEX	EU	
ANCE	Asociación de Normalización y Certificación, A.C.	ANCE	Mexico	
	China quality Certification Centre	ссс	China	*
(f)	Canadian Standards Association	CSA	Canada	
EAC	EurAsian Conformity	EAC	Russia, Belarus, Kazakhstan, Armenia and Kyrgyzstan	
03	European Norms Electrical Certification	ENEC	Europe	
(Se)	Electrotechnical Testing Institute	EZU	Czech Republic	
¢	Istituto Italiano del Marchio di Qualità	IMQ	ltaly	
A	Laboratoire Central des Industries Electriques	LCIE	France	
THE REPORTED	Lloyd's Register of Shipping	Lloyd's Register	United Kingdom	
RINA	Registro Italiano Navale	RINA	Italy	
${\bf \Delta}$	TÜV Rheinland	TUV	Germany	
91	Underwriters Laboratories	UL	USA	
ב קע ® _{US} נעו שג	Underwriters Laboratories	UL	USA Canada	
	VDE Prüf- und Zertifizierungsinstitut Zeichengenehmigung	VDE	Germany	